Pressure Management Valve

Flow Compensated Pressure Reducing Valve

Model 7PM

Patent Pending

- Flow and leakage reduction
- Fully self operated
- Burst prevention
- Extends system service life
- Environmentally efficient
- Water and energy saving

The model 7PM Flow Compensated Pressure Reducing Valve is a hydraulically operated, diaphragm actuated control valve that automatically and continuously optimizes downstream pressure, correlating valve setting with demand.

Features and Benefits

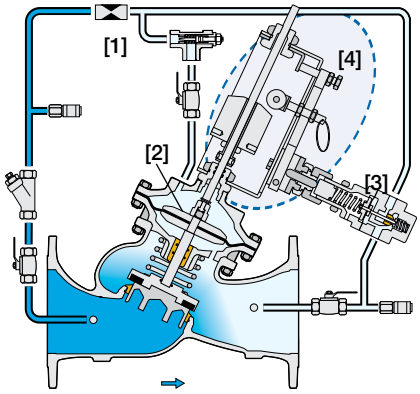
- **Self contained hydro-mechanical**
  - Does not rely on electrical power supply
  - Does not require additional pipeline accessories
- **Universal fitting**
  - Applicable to all sizes
  - Easily retro-fitted
  - Low maintenance and installation costs
- **Simple design**
  - Does not require specialist commissioning
  - Fits all “sites”
- **Double chamber design**
  - Moderated valve reaction
  - Protected diaphragm
- **V-Port throttling plug**
  - Very stable at low flow
  - Increased valve travel
- **Obstacle free, full bore** – Free flow pass
- **In-line serviceable** – Easy maintenance

Major Additional Features

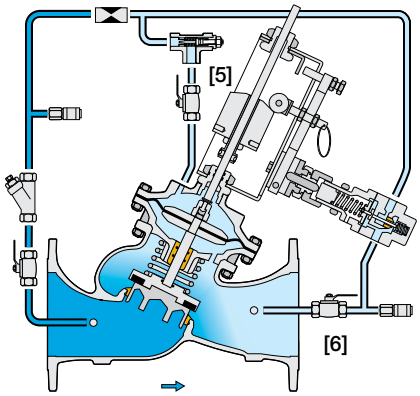
- Downstream over pressure guard – **7PM-48**
- Check valve – **7PM-20**
- Hydraulic override – **7PM-09**
- Pressure sustaining – **723-PM**
- Flow control – **772-PM**

Operation

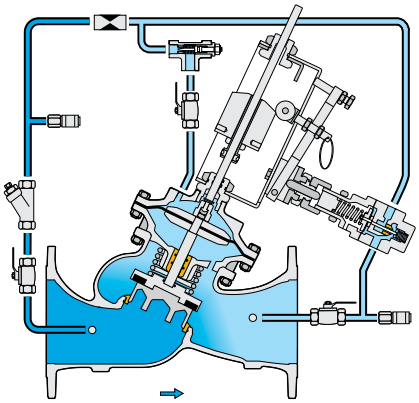
The model 7PM Flow Compensated Pressure Reducing Valve is a pilot controlled valve equipped with an adjustable, 2-way pressure reducing pilot linked to an automatically adapting flow compensating pressure adjusting system.
The restriction **[1]** continuously allows flow from the valve inlet into the upper control chamber **[2]**. The pilot **[3]** senses downstream pressure. Should this pressure rise above pilot setting, the pilot throttles, enabling pressure in the upper control chamber to accumulate, causing the main valve to throttle closed, decreasing downstream pressure to pilot setting. Should downstream pressure fall below pilot setting, the pilot releases accumulated pressure, and the main valve modulates open.
The pilot setting is automatically adjusted according to flow by the cam assembly **[4]** on the valve indicator stem. The integral orifice between the lower control chamber and valve outlet moderates valve reactions.
The one-way flow control needle valve **[5]** stabilizes the valve's reaction in hard regulation conditions, by restricting the flow out of the control chamber. The downstream cock valve **[6]** enables manual closing.



Low Demand – Low Setting



Medium Demand – Medium Setting



High Demand – High Setting

Pilot System Specifications

Standard Materials:

Pilot:
Body: Stainless Steel 316 or Bronze
Elastomers: Synthetic Rubber
Spring: Galvanized Steel or Stainless Steel
Tubing & Fittings:
Stainless Steel 316 or Copper & Brass
Accessories:
Stainless Steel 316, Brass and Synthetic Rubber Elastomers

Notes:

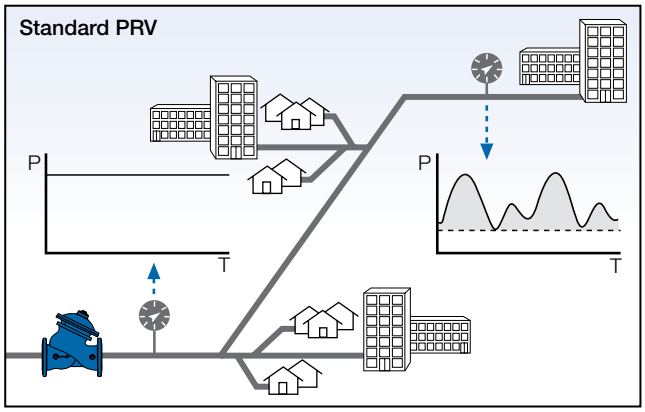
- Inlet pressure, outlet pressure and flow rate are required for optimal sizing and cavitation analysis
- Recommended continuous flow velocity: 0.3-6.0 m/sec ; 1-20 ft/sec
- Minimum operating pressure: 0.7 bar ; 10 psi. For lower pressure requirements consult factory

7PM Assembly Additional Height

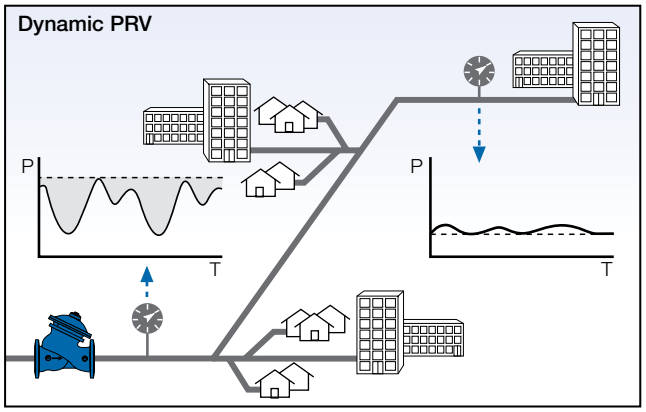
Size Range		H	
700	700ES	mm	inch
1.5"-4"	1.5"-4"	315	12.4
6"	6"-8"	305	12.0
8"	10"	300	11.8
10"-14"	12"-16"	440	17.3
16"-20"	20"-24"	550	21.7

Pressure Management

A well-planned pressure management program can significantly reduce not only volumes of real loss, but also maintenance costs by reducing occurrence of bursts and thereby extending the life of the system.



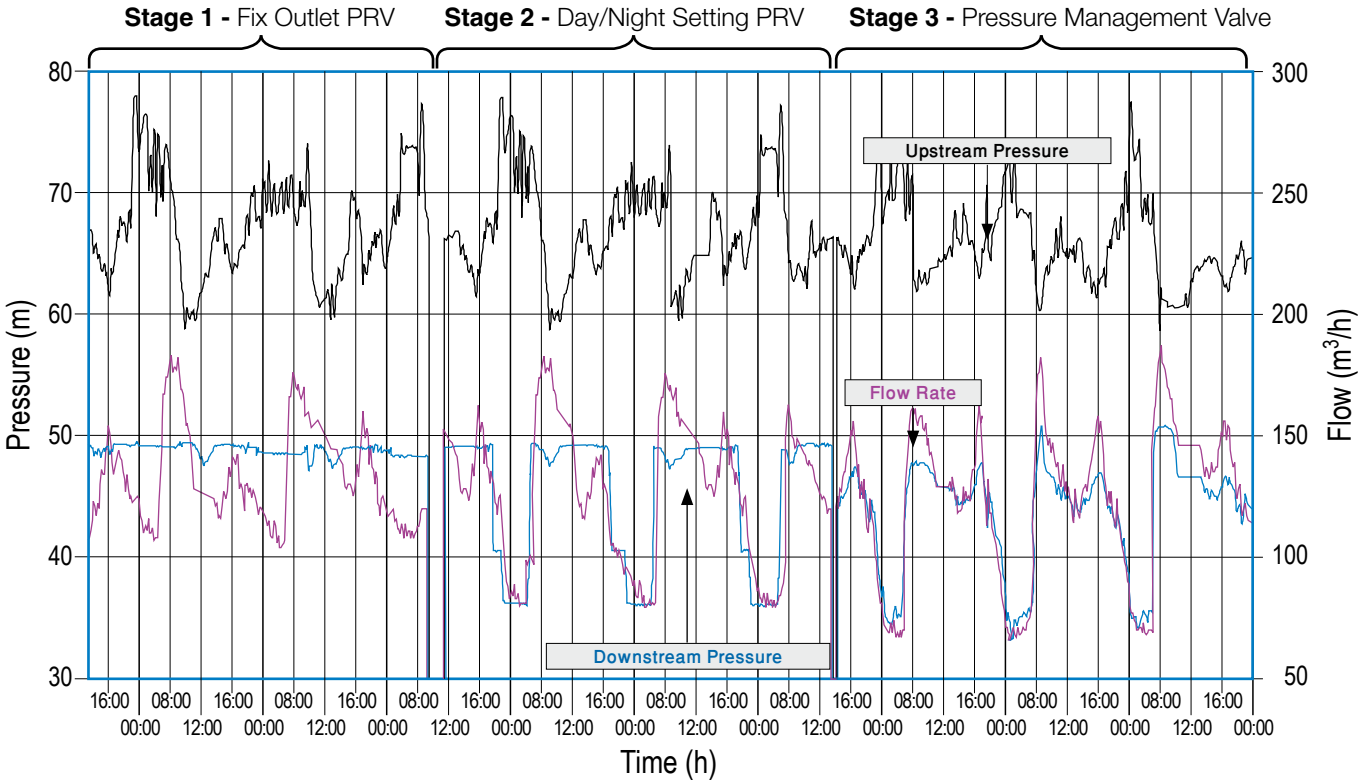
Fixed Outlet PRVs are set to maintain a constant low downstream pressure, ensuring sufficient pressure at the systems critical point during peak demand (when line friction head loss is highest). The shaded area represents the hours and levels when pressure is higher than required.



The Flow Compensated Pressure Reducing Valve, Bermad Model 7PM is designed to automatically and continuously optimise downstream pressure, correlating valve setting with demand. As a result, the average network pressure dramatically decreases, reducing system leakage, bursts, maintenance and energy costs.
The shaded area represents the hours and levels of reduced leakage.

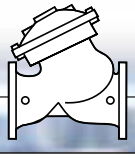
Comparison Graph

The below graph is processed from a pressure management site data logging. System pressure was managed in three stages using different pressure reducing techniques:



Stage 1: Pressure was reduced to 48 meters. Minimum night flow is slightly higher than 100 m^3/h
Stage 2: Night pressure was reduced to 37 meters. Minimum night flow was reduced to 80 m^3/h
Stage 3: Using a Flow Compensated PRV the night pressure was reduced to 35 meters. Minimum night flow is reduced to 70 m^3/h

BERMAD Waterworks



700 Series

Technical Data

Size Range: DN40-900 ; 1½–36"
End Connections (Pressure Ratings):
Flanged: ISO PN16, PN25 (ANSI Class 150, 300)
Threaded: BSP or NPT
Others: Available on request
Valve Patterns: "Y" (globe) & angle, globe (DN600-900 ; 24"-36")
Working Temperature: Water up to 80°C ; 180°F
Standard Materials:
Body & Actuator: Ductile Iron
Internals: Stainless Steel, Bronze & coated Steel
Diaphragm: Synthetic Rubber Nylon fabric-reinforced
Seals: Synthetic Rubber
Coating: Fusion Bonded Epoxy, RAL 5005 (Blue) approved for drinking water or Electrostatic Polyester Powder

Differential Pressure Calculation

$$\Delta P = \left(\frac{Q}{(Kv;Cv)}\right)^2$$

ΔP = Differential Pressure for fully open valve (bar; psi)

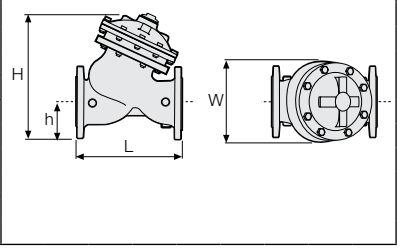
Q = Flow rate (m^3/h; gpm)

Kv = Metric system - valve flow coefficient (flow in m^3/h at 1 bar ΔP with 15°C water)

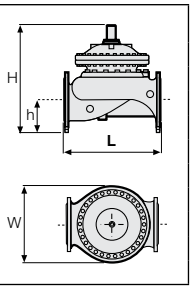
Cv = US system - Valve flow coefficient (flow in gpm at 1 psi ΔP with 60°F water)
Cv = 1.155 Kv

Flow Data & Dimensions Table

		DN / Size	40	1.5"	50	2"	65	2.5"	80	3"	100	4"	150	6"	200	8"	250	10"	300	12"	350	14"	400	16"	450	18"	500	20"
Flow Data	700ES	Kv / Cv - Flat	54	62	57	66	60	69	65	75	145	167	395	456	610	705	905	1,045	1,520	1,756	-	-	2,250	2,599	-	-	4,070	4,701
		Kv / Cv - V-Port	46	53	48	56	51	59	55	64	123	142	336	388	519	599	769	888	1,292	1,492	-	-	1,913	2,209	-	-	3,460	3,996
	700 & 700EN	Kv / Cv - "Y" Flat	42	49	50	58	55	64	115	133	200	230	460	530	815	940	1,250	1,440	1,850	2,140	1,990	2,300	3,310	3,820	3,430	3,960	3,550	4,100
		Kv / Cv - "Y" V-Port	36	41	43	49	47	54	98	113	170	200	391	450	693	800	1,063	1,230	1,573	1,820	1,692	1,950	2,814	3,250	2,916	3,370	3,018	3,490
700-ES	PN16; 25	L (mm / inch)	230	9.1	230	9.1	290	11.4	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	1,100	43.3	-	-	1,250	49.2
		W (mm / inch)	150	5.9	165	6.5	185	7.3	200	7.9	235	9.3	300	11.8	360	14.2	425	16.7	530	20.9	-	-	626	24.6	-	-	838	33
		h (mm / inch)	80	3.1	90	3.5	100	3.9	105	4.1	125	4.9	155	6.1	190	7.5	220	8.7	250	9.8	-	-	320	12.6	-	-	385	15.2
		H (mm / inch)	240	9.4	250	9.8	250	9.8	260	10.2	320	12.6	420	16.5	510	20.1	605	23.8	725	28.5	-	-	895	35.2	-	-	1,185	46.7
		Weight (Kg/lb)	10	22	10.8	23.8	13.2	29	15	33	26	57.2	55	121	95	209	148	326	255	561	-	-	437	960	-	-	1,061	2,334
700-EN	PN16; 25	L (mm / inch)	-	-	-	-	-	-	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	-	-	-	-	-	-
		W (mm / inch)	-	-	-	-	-	-	200	7.9	235	9.3	320	12.6	390	15.4	480	18.9	550	21.7	-	-	-	-	-	-	-	-
		h (mm / inch)	-	-	-	-	-	-	100	3.9	118	4.6	150	5.9	180	7.1	213	8.4	243	9.6	-	-	-	-	-	-	-	-
		H (mm / inch)	-	-	-	-	-	-	305	12	369	14.5	500	19.7	592	23.3	733	28.9	841	33.1	-	-	-	-	-	-	-	-
		Weight (Kg/lb)	-	-	-	-	-	-	21	46.2	31	68.2	70	154	115	253	198	436	337	741	-	-	-	-	-	-	-	-
700 Flanged	"Y" PN16 Class 150	L (mm / inch)	205	8.1	210	8.3	222	8.7	250	9.8	320	12.6	415	16.3	500	19.7	605	23.8	725	28.5	733	28.9	990	39	1,000	39.4	1,100	43.3
		W (mm / inch)	155	6.1	165	6.5	178	7	200	7.9	223	8.8	320	12.6	390	15.4	480	18.9	550	21.7	550	21.7	740	29.1	740	29.1	740	29.1
		h (mm / inch)	78	3.1	83	3.3	95	3.7	100	3.9	115	4.5	143	5.6	172	6.8	204	8	242	9.5	268	10.6	300	11.8	319	12.6	358	14.1
		H (mm / inch)	239	9.4	244	9.6	257	10.1	305	12	366	14.4	492	19.4	584	23	724	28.5	840	33.1	866	34.1	1,108	43.6	1,127	44.4	1,167	45.9
		Weight (Kg/lb)	9.1	20	10.6	23	13	29	22	49	37	82	75	165	125	276	217	478	370	816	381	840	846	1,865	945	2,083	962	2,121
	"Y" PN25 Class 300	L (mm / inch)	205	8.1	210	8.3	222	8.7	264	10.4	335	13.2	433	17	524	20.6	637	25.1	762	30	767	30.2	1,024	40.3	1,030	40.6	1,136	44.7
		W (mm / inch)	155	6.1	165	6.5	185	7.3	207	8.1	250	9.8	320	12.6	390	15.4	480	18.9	550	21.7	570	22.4	740	29.1	740	29.1	750	29.5
		h (mm / inch)	78	3.1	83	3.3	95	3.7	105	4.1	127	5	159	6.3	191	7.5	223	8.8	261	10.3	295	11.6	325	12.8	357	14.1	389	15.3
		H (mm / inch)	239	9.4	244	9.6	257	10.1	314	12.4	378	14.9	508	20	602	23.7	742	29.2	859	33.8	893	35.2	1,133	44.6	1,165	45.9	1,197	47.1
		Weight (Kg/lb)	10	22	12.2	27	15	33	25	55	43	95	85	187	146	322	245	540	410	904	434	957	900	1984	967	2,132	986	2,174
700 Threaded	"Y" PN16; 25 Class 150; 300	L (mm / inch)	155	6.1	155	6.1	212	8.3	250	9.8																		
		W (mm / inch)	122	4.8	122	4.8	122	4.8	163	6.4																		
		h (mm / inch)	40	1.6	40	1.6	48	1.9	56	2.2																		
		H (mm / inch)	201	7.9	202	8	209	8.2	264	10.4																		
		Weight (Kg/lb)	5.5	12	5.5	12	8	18	17	37																		
	Angle PN16; 25 Class 150; 300	L (mm / inch)	-	-	121	4.8	140	5.5	159	6.3																		
		W (mm / inch)	-	-	122	4.8	122	4.8	163	6.4																		
		R (mm / inch)	-	-	40	1.6	48	1.9	55	2.2																		
		h (mm / inch)	-	-	83	3.3	102	4	115	4.5																		
		H (mm / inch)	-	-	225	8.9	242	9.5	294	11.6																		
		Weight (Kg/lb)	-	-	5.5	12	7	15	15	33																		



		DN / Size	600	24"	700	28"	750	30"	800	32"	900	36"
Globe PN16 Class 150		L (mm / inch)	1,450	57.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
		W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
		h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
		H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
		Weight (Kg/lb)	3,250	7,150	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9,350
Globe PN25 Class 300		L (mm / inch)	1,500	59.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
		W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
		h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
		H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
		Weight (Kg/lb)	3,500	7,700	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9.370



Specify when ordering:

- Size
- Main model
- Additional features
- Pattern
- Body material
- End connection
- Coating
- Voltage & main valve position
- Tubing & Fittings materials
- Operational data (according to model)
- Pressure data
- Flow data
- Reservoir level data
- Settings

* Use Bermad's Waterworks Ordering Guide

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