

# Pressure Sustaining Valve In-Line Valve

## Model MN-730

Hydraulically operated, pressure sustaining control valve that sustains a minimum, pre-set upstream (back) pressure, regardless of fluctuating flow or varying downstream pressure.

Bermad 700 Series valves are hydraulic, pilot operated, oblique pattern, globe valves with a seat assembly and double chamber unitized actuator that can be disassembled from the body as a separate integral unit.

The valve's hydrodynamic body is designed for unobstructed flow path and provides excellent and highly effective modulation capacity for high differential pressure applications.

The 700 Series operate under difficult operating conditions with minimal cavitation and noise. They are made of the highest quality materials suitable for different mining applications.



### Features and Benefits

- Designed to stand up to the toughest conditions
  - Tamper resistant
  - Excellent anti-cavitation properties
  - High stability and accuracy
  - Drip tight sealing
- Double chamber actuator design
  - Protected diaphragm
  - Provide rapid response to sudden changes in system conditions
  - Simplified maintenance as it can be removed as a single unit. In-line serviceable
- Flexible design - Easy addition of features
- Optional V-Port Throttling Plug - Allows for low flow stability
- Obstacle free flow path

### Major Additional Features

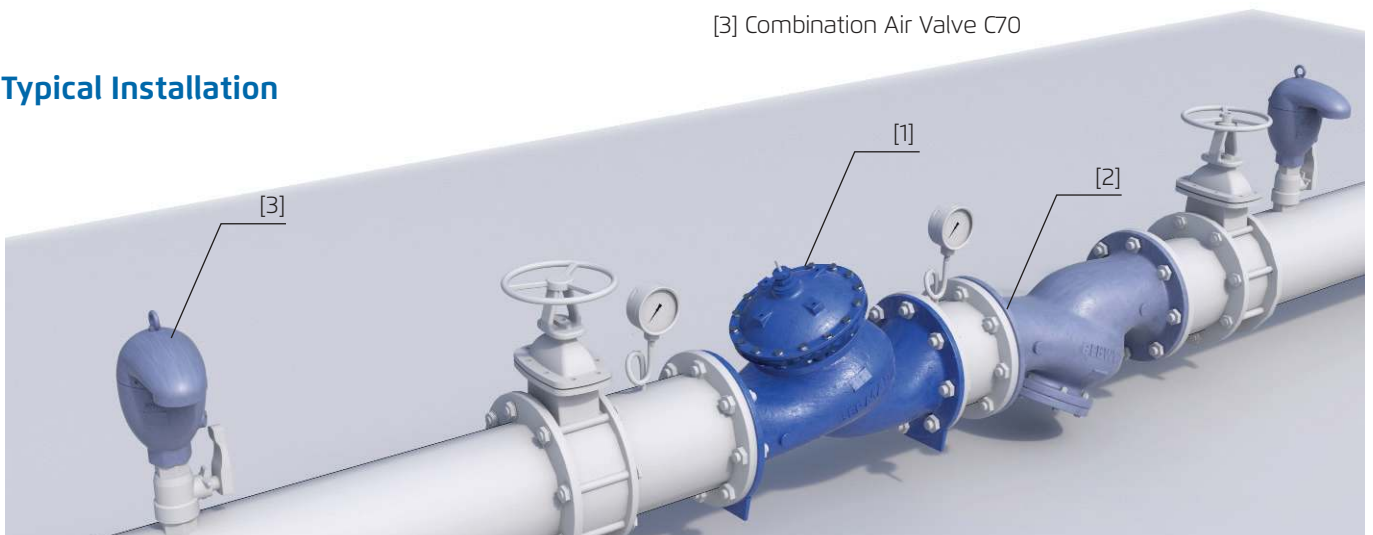
- 3 - Way control - **730 - X**
- Hydraulic check valve - **730 - 20**
- ON/OFF Solenoid Control - **730 - 55**
- Electrically selected multi-level setting - **730 - 45**
- High sensitivity pilot - **730 - 12**
- Pressure reducing & sustaining valve - **723**

See relevant BERMAD publications

### List of Components:

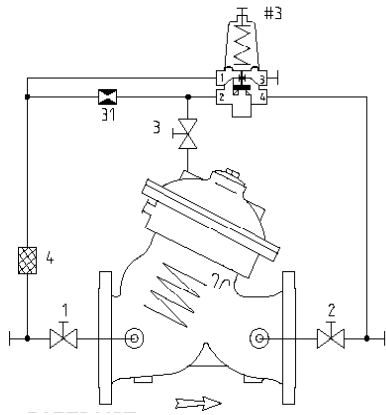
- [1] Pressure Sustaining Valve 730
- [2] Strainer 70F
- [3] Combination Air Valve C70

### Typical Installation





**Control Schematic (\*)**



**Standard Configuration**

- 1 2W Isolation Valve
- 2 2W Isolation Valve
- 3 2W Isolation Valve
- 4 Control Filter
- 31 Restriction Orifice
- #3 2W Pressure Sustaining Pilot

**Additional features (OPTIONAL)**

- V V-Port Plug
- F Large Control Filter
- F1 Extra Large Control Filter
- 6 Pressure Gauge
- I Visual Position Indicator
- S Electric Limit Switch
- Q Position Transmitter 4-20 mA
- U Orifice Plate

(\*) As a reference only. Components may vary based on valve's size and class.

**Operation**

- Model MN-730 is equipped with an adjustable pressure sustaining pilot, which senses upstream pressure and should be set to the minimum allowed system pressure.
- Should this pressure tend to fall below the pilot setting, the pilot throttles, enabling pressure in the control chamber to accumulate; thereby, causing the main valve to throttle closed, sustaining upstream (back) pressure at the pilot setting.
- Should the upstream pressure be below the pilot setting, the pilot closes, causing main valve to close drip tight.
- Should the upstream pressure tend to rise above the pilot setting, the pilot releases accumulated pressure, and the main valve modulates open.

**Pilot Options**

Various pilots and calibration springs are available. Select according to valve size and operation conditions. For more details check pressure sustaining pilots product page

	PSI	Bar
Adjustment Ranges	11-150	0.7-10
	15-230	1-16
	30-430	2-30



**Pressure Rating**

	Class 150			Class 300		
Max. Recommended Pressure	250 PSI			400 PSI		
Available End Connection	Flanged ANSI#150	Grooved ANSI/AWWA C606	Threaded	Flanged ANSI#300	Grooved ANSI/AWWA C606	Threaded

**Materials**

Components		Water Applications	Thermal Shock Applications	Base Solutions Applications	Acid Solutions Applications (**)
Main Valve	Body & Cover	Ductile Iron	Carbon Steel	Ductile Iron	Stainless Steel 316
	Internals	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel 316
		Brass/Coated Steel	Brass/Coated Steel	Coated Steel	
	Elastomers	Synthetic rubber	Synthetic rubber	Synthetic rubber	Viton
Coating	Fusion Bonded Epoxy	Fusion Bonded Epoxy	Fusion Bonded Epoxy	Uncoated	
Pilot	Body	Brass/Bronze	Brass/Bronze	Stainless Steel 316	Stainless Steel 316
	Internals	Stainless Steel	Stainless Steel	Stainless Steel 316	Stainless Steel 316
		Brass	Brass		
Elastomers	Synthetic rubber	Synthetic rubber	Synthetic rubber	Viton	
Control Loop Accessories	Accessories	Brass/Bronze	Stainless Steel 316	Stainless Steel 316	Stainless Steel 316
	Tubing & Fittings	Brass	Stainless Steel 316	Stainless Steel 316	Stainless Steel 316

(\*\*) For highly aggressive acid solutions: Super Duplex, Hastelloy C-276, SM0-254 6-MO. Others by request.

**Notes:**

- Inlet pressure, outlet pressure and flow rate are required for optimal sizing and cavitation analysis.
- Recommended average flow velocity: 0.1-3.5m/sec; 0.3-11ft/sec. Intermittent flow velocity: 7.5m/sec-23ft/sec
- Minimum operating pressure: 0.7 bar / 10 PSI. For lower pressure requirements consult factory.

