



Pressure Reducing Valve

Normally Closed with Hydraulic Control

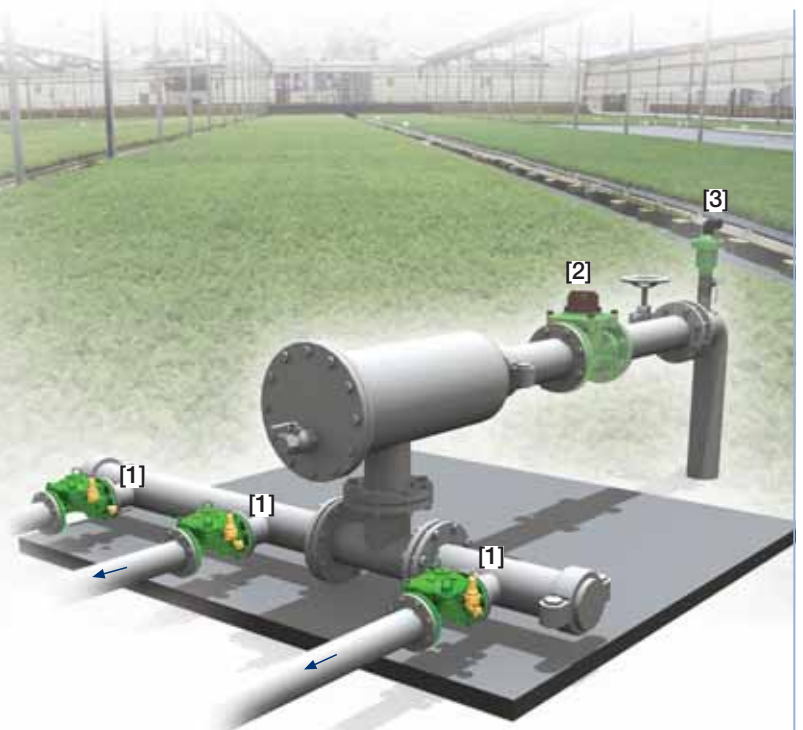
IR-420-54-R

The BERMAD Model IR-420-54-R is a hydraulically operated, diaphragm actuated control valve that reduces higher upstream pressure to lower constant downstream pressure regardless of fluctuating demand or varying upstream pressure. It is a Normally Closed valve, which opens in response to a pressure rise command .



Features and Benefits

- Hydraulic Pressure Control Normally Closed
 - Line pressure driven
 - Closes upon control failure
 - Protects downstream systems
 - Amplifies and relays weak remote command
 - Hydraulically controlled On/Off
- Advanced Globe Hydro-Efficient Design
 - Unobstructed flow path
 - Single moving part
 - High flow capacity
- Fully Supported & Balanced Diaphragm
 - Requires low actuation pressure
 - Excellent low flow regulation performance
 - Progressively restrains valve closing
 - Prevents diaphragm distortion
- User-Friendly Design
 - Easy pressure setting
 - Simple in-line inspection and service



Typical Applications

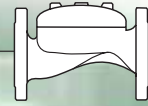
- Computerized Irrigation
- Pressure Reducing Stations
- Remote and/or Elevated Systems
- Irrigation Machines
- Distribution Centers
- Low Supplied Pressure Irrigation Systems

[1] BERMAD Model IR-420-54-R opens upon pressure rise command, establishing reduced pressure zones.

[2] BERMAD Water Meter Model WPH

[3] BERMAD Air Valve Model ARC-A-I-I

BERMAD Irrigation



IR-420-54-R

For full technical details, refer to Engineering Section.

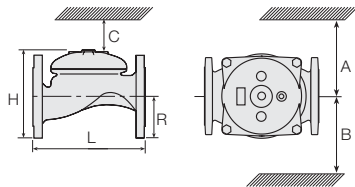
400 Series

Pressure Reducing

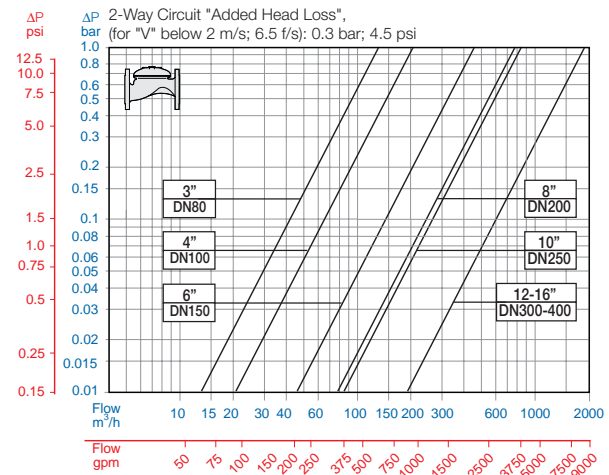
Technical Specifications

Dimensions and Weights

Size	DN Inch	80 3	100 4	150 6	200 8	250 10	300 12	350 14	400 16
L	mm	250	320	415	500	605	725	742	742
	inch	9.8	12.6	16.3	19.8	23.8	28.5	29.2	29.2
H	mm	210	242	345	430	460	635	655	965
	inch	8.3	9.5	13.6	16.9	18.1	25	25.8	38
C	mm	125	145	207	258	276	381	393	579
	inch	5	5.7	8.2	10.2	10.9	15	15.5	22.8
R	mm	100	112	140	170	202	242	260	300
	inch	3.9	4.4	5.5	6.7	8	9.5	10.2	11.8
A; B	mm	300	312	353	383	403	490	494	500
	inch	11.8	12.3	13.9	15.1	15.9	19.3	19.4	19.7
Weight	Kg	19	28	68	125	140	290	358	377
	lb.	41.9	61.7	149.9	275.6	308.6	639.3	789.2	831.1



Flow Chart



Technical Data

Patterns and Sizes: Globe: 3-16"; DN80-400 Angle: 3-4"; DN80-100

End Connections:

Size		3"	4"	6"	8-16"
		DN80	DN100	DN150	DN200-400
Threaded	Globe	■			
	Angle	■			
Flanged	Globe	■	■	■	■
	Angle	■	■		
Grooved	Globe	■	■	■	
	Angle	■	■		

Pressure Rating: 16 bar; 232 psi

Operating Pressure Range: 0.5-16 bar; 7-232 psi

For lower pressure requirements, consult factory

Setting Range: 1-10 bar; 15-145 psi

Setting ranges vary according to specific pilot spring. Please consult factory.

Materials:

Body and Cover:

Polyester Coated Cast or (10"; DN250 and larger) Ductile Iron

Spring: Stainless Steel

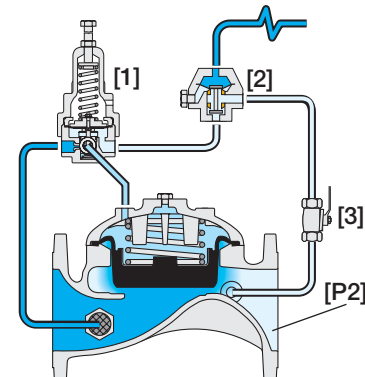
Diaphragm: Nylon fabric Reinforced NR with rugged insert

Bolts, Studs and Nuts: Zinc-Cobalt plated Steel

Control Accessories: Brass

Tubing and Fittings: Reinforced Plastic and Brass

Operation



The Pressure Reducing Pilot [1] commands the main Valve to throttle closed should Downstream Pressure [P2] rise above setting, and modulate open when it drops below setting. The 3-Way Hydraulic Relay Valve [2] opens upon receiving remote pressure rise command opening the main valve, and closes in the absence of this command shutting the main Valve. The downstream Cock Valve [3] enables manual closing.

How to Order

Please specify the requested valve in the following sequence: (for more options, refer to Ordering Guide.)

Sector	Size	Primary Feature	Additional Feature	Additional Feature	Pattern	Construction Materials	End Connections	Coating	Voltage -Main Valve Position	Tubing & Fittings	Additional Attributes
IR	3-16" <small>Other sizes available on request.</small>	420	54	-	G	I	16	PG	-	PB	R
		Globe Angle (up to 4"; DN100)	ISO-16 ISO-10 IS 14 (ISO 10/4 Holes) ANSI-125 ANSI-150 JIS-10 BST-D Grooved (3-6"; DN80-150 only)		16 10 14 A1 A5 J1 BD V1	Plastic Tubing & Brass Fittings Copper Tubing & Brass Fittings		PB CB		Metal Control Accessories Valve Position Indicator ⁽¹⁾ Flow Stem ⁽¹⁾	R I M
		Cast Iron (up to 8"; DN200) Ductile Iron (10"; DN250 & above)									

(1) Standard Irrigation Cover & Diaphragm are unfitted to Attributes I, M.
Other attributes available on request.

Other end connections available on request



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