

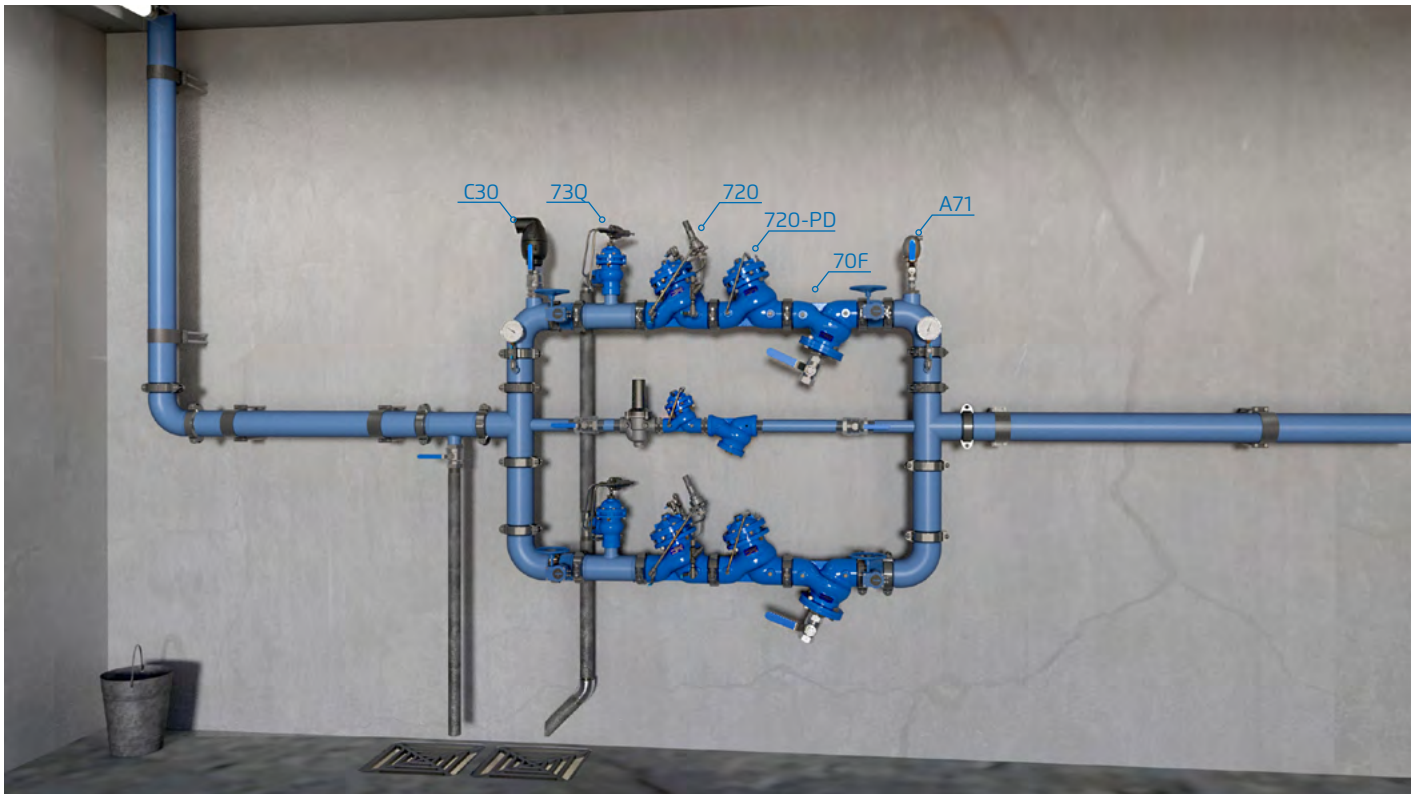


PROPORTIONAL PRESSURE REDUCING VALVE

Model 720-PD

Hydraulically operated, diaphragm actuated pressure reducing control valve that reduces a high upstream pressure to a lower downstream pressure at a fixed ratio.

BERMAD 700 series valves are hydraulic, oblique pattern, globe valves with double chamber unitized actuator, that can be disassembled from the body as a separate integral unit. The valves hydrodynamic body is designed for unobstructed flow path and provides excellent and highly effective modulation capacity for high differential pressure applications.



Two-Stage Pressure Reducing Station, featuring BERMAD 720-PD valves to reduce the incoming pressure by a fixed ratio and share the load with the BERMAD 720 Pressure Reducing Valve, a redundant, parallel branch to minimize the possibility of total water shut-off

and a low flow bypass branch for low demand operation. For information on the other BERMAD products in this system please see the product data sheet for the following components: BERMAD 720, BERMAD 73Q and BERMAD 70F.

Typical Application

- "Steps down" pressure when pressure reduction must be done in two or more stages
- Decreases the potential for high noise levels and cavitation damage caused by high reduction ratios
- Reduces the differential pressure load across level control or pressure relief valves by splitting that load between two valves instead of one



Features and Benefits

- High Quality Construction Materials - Reliable, resilient and long lasting operation
- Robust Design - Suitable for constant, intense operation
- In-Line Serviceable - Quick and easy maintenance and service
- Line Pressure Driven - Independent operation, no external power needed
- Unitized Actuator Assembly - Minimal downtime
- Hydrodynamic Body with Unobstructed Flow Path - Minimal noise and cavitation damage
- Protected Diaphragm - Minimizes chance of damage caused by debris in the pipeline
- Double Chamber Actuator - Rapid response to system changes with no hammer effect

Technical Data

General:

End connections:

Grooved / Flanged / Threaded

Pressure Rating: 400 psi; PN25

Valve Pattern: Y (Oblique) / Angle

Working Temperature:

Cold Water up to 140°F; 60°C

Optional Higher Temperatures:

Available on request

Main Valve Materials:

Body, Cover and Partition:

Standard: Ductile Iron

Optional: Stainless Steel 316

Seat: Stainless Steel

Internals:

Stainless Steel, Tin Bronze & Coated Steel, POM

Diaphragm: Fabric-reinforced synthetic rubber

Seals: Synthetic rubber

Coating: Blue Fusion bonded epoxy

Control Trim Materials:

Control Accessories:

Stainless Steel / Bronze & Brass

Tubing: Stainless Steel / Copper

Fittings: Stainless Steel / Brass

Note: Reduction ratios range (P1/P2) from 2.2 to 2.6. The reduction ratios are influenced by multiple factors including flow and inlet pressure.

* For other optional material consult BERMAD.

** Materials may vary according to sanitary standard.

How To Order

Please Specify the requested valve in the following sequence:

BC - 2" - 720-PD - 00 - P2 - Y - C - VI - EB - 000 - NN - VN

| Segment | Model | End Connection | Standard | Code | Coating | Code | Additional Attributes (Multiple Options Permitted) | Code |
|-----------|-----------------------------|-------------------------------------|-----------|------|--|------|--|------|
| BC | 720-PD | Up to 250 psi / PN16 | ANSI C606 | VI | Epoxy Blue | EB | V-Port Throttling Plug | V |
| Size | Series | Grooved | BS 1387 | VB | Epoxy Blue with UV Protection | EV | Valve Position Indicator | I |
| 1½" DN40 | Classic | Flanged (Other standards available) | ISO-16 | 16 | Uncoated | UC | Limit Switch | S |
| 2" DN50 | Sigma EN | Threaded | ABNT16 | B6 | Solenoid Voltage | | Flow Stem | M |
| 2½" DN65 | Sigma ES | | ANSI 150 | A5 | No Solenoid | 000 | Double Chamber (Active) | B |
| 3" DN80 | | | AST-* | S* | 24VAC/50Hz | 4A | 3-Way Control | X |
| 4" DN100 | Potable water Compatibility | | BSPT | BP | 24VAC/60Hz | 46 | St.St. 316 All Control Accessories | N |
| 6" DN150 | Approved | | NPT | NP | 24VDC | 4D | Pressure Gauge | 6 |
| 8" DN200 | Unregistered | | | | 220VAC/50-60Hz | 2A | Orifice Assembly | U |
| 10" DN250 | Orientation | | | | 220VDC | 2D | Large Control Filter | F |
| 12" DN300 | Y Oblique | | | | 110VAC/50-60Hz | 5A | In Line Filter | C |
| 14" DN350 | Angle | | | | 110VDC | 5D | Manual Selector | Z |
| 16" DN400 | Construction Material | | | | 12VDC | 1D | | |
| 18" DN450 | Ductile Iron | | | | Main Valve Position (When Solenoid De-energized) | | | |
| 20" DN500 | Stainless Steel 316 | | | | Normally Closed | C | | |
| 24" DN600 | | | | | Normally Open | O | | |
| | | | | | Last Position | P | | |
| | | | | | Latch Solenoid | S | | |
| | | | | | | | Tubings & Fittings | |
| | | | | | | | Copper Tubing & Brass Fittings | CB |
| | | | | | | | Stainless Tubing & Fittings | NN |



NSF 61/372 USA



Bulgarkontrola Bulgaria



ACS France



GOST Russia



PZH Poland

Manufactured and Tested According to AWWA C530-12 Requirements

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