

Basic Valve 400 Series

# IR-400 Basic Valve

The basic Model IR-400 diaphragm actuated hydraulically operated valve is at the leading edge of control valve design. It combines simple and reliable construction with superior performance, while at the same time being virtually free of the typical limitations associated with other single chambered valves. These automatic water control valves are designed for vertical or horizontal installation and are available in diameter sizes of 2-16"; DN50- DN400, in a wide range of materials and end connections.

The design of the IR-400 valve body includes a full bore seat with unobstructed flow path, free of any in-line ribs, supporting cage, or shafts.

The unique hydro-dynamic globe design provides high flow capabilities with minimum head loss. The cover is removable via four (4) fastening bolts (up to 10") for quick in-line inspection and service. The internal design of the IR-400 valve is based on innovative technology using advanced rubber-based materials to achieve a solid, one piece elastomeric assembly including a flexible fabric reinforced diaphragm, vulcanized with a rugged radial seal disk. The diaphragm is carefully balanced and peripherally supported to avoid distortion and to protect the elastomer, resulting in long-life and controlled actuation even under harsh conditions. One diaphragm and spring fully meet the valve's operating pressure range requirements. The diaphragm assembly can be easily removed from the valve body with no need for disassembling the valve from the line.

The Model IR-400 Basic Valve uses valve differential pressure to power the diaphragm assembly open or closed. The lower side of the diaphragm, which serves to cushion the closing of the valve, is exposed to downstream pressure through a dynamic peripheral passageway that its width responds to differential pressure and flow along the downstream side of the valve. The pressure in the control chamber varies, usually resulting from the combined action of a regulating pilot and a fixed orifice. This varying pressure modulates the valve to open or close.









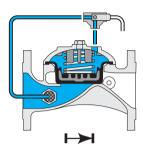




# Principle of Operation

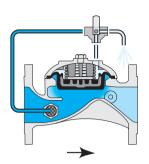
400 Series

#### On-Off Modes



#### **Closed Position**

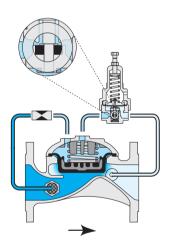
Line pressure applied to the control chamber of the valve creates a hydraulic force that moves the valve to the closed position and provides drip tight sealing.



#### **Open Position**

Discharging the pressure from the control chamber to atmosphere or some other lower pressure zone, causes the line pressure acting on the plug to open the valve.

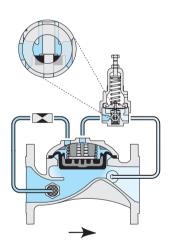
### 2-Way Modulating Modes



#### **Modulating Closed**

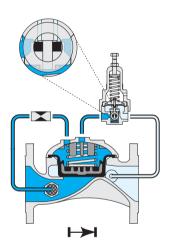
The restriction continuously allows line pressure into the control chamber. The pilot controls outflow from the control chamber.

Throttling when it senses a pressure rise, it causes pressure to accumulate in the control chamber, thereby forcing the valve to modulate closed.



#### **Modulating Open**

The pilot modulates open when it senses a pressure drop releasing more flow from the control chamber than the restriction can allow in. This causes the accumulated pressure in the control chamber to drop and the valve modulates open.



#### **Zero Flow Position**

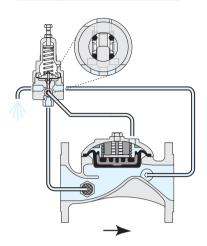
When demand drops to zero, downstream pressure begins to rise as the flow enters a closed line. The pilot closes initiating a valve's irreversible closing process, eventually causing it to seal drip tight.



### Principle of Operation

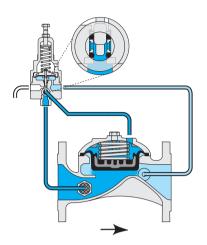
400 Series

### 3-Way Control Modes



#### **Fully Open Position**

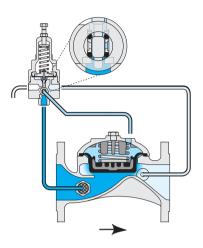
When upstream pressure drops, the pilot blocks the pressure port and opens the drain port, venting the control chamber to the atmosphere. This fully opens the valve, minimizing head loss.



### **Modulating Closed**

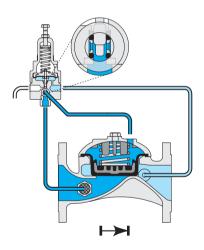
The pilot switches upon pressure rise, blocking the drain port and opening the pressure port.

This pressurizes the control chamber, forcing the valve to modulate closed.



#### **Locked Position**

When sensed pressure is equal to setting, the pilot shaft moves and blocks both the drain port and the pressure port. This locks the pressure in the control chamber, freezing the valve in its last position until conditions change.



#### **Zero Flow Position**

When demand drops to zero, downstream pressure begins to rise as the flow enters a closed line. The pilot switches and pressurizes the control chamber initiating a valve's irreversible closing process, eventually causing it to seal drip tight.



### Product Parts Features

400 Series

### (I) Fastening Bolts

Only four bolts (up to 10"; DN250 valve) fasten valve cover to body, ensuring quick in-line inspection and service.

#### [2] Valve Cover

Locates, centralizes and fastens diaphragm and spring ensuring smooth and accurate performance. Simple construction enables quick in-line inspection and service.

# (3) Auxiliary Closing Spring

One single spring fully meets valve requirements for operating pressure range, ensuring low opening pressure and secured closing.

### (4) Diaphragm Assembly

One piece elastomeric assembly that includes a peripherally supported flexible diaphragm, vulcanized with a rugged radial seal disk.

- No need for special types of diaphragms to meet different operating conditions.
- Progressive dynamic guidance, resulting in exceptionally stable action and restrained closing.
- Valve opens and closes drip tight even with very low pressure supply.
- Perfectly balanced diaphragm with no distortion caused by uneven hydraulic forces on shut-off or during regulation.
- Exceptionally stable and chatter-free action during shut-off and pressure regulation.

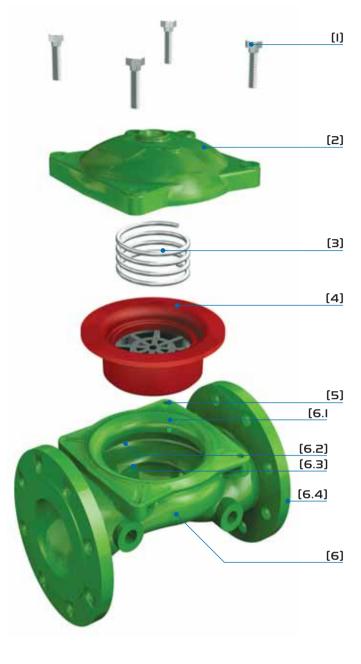
### (5) Body Threads

No need for nuts, simplifying valve disassembling and assembling for maintenance.

#### (6) Wide Body Valve

Hydro-dynamically designed for efficient flow with minimal pressure loss and excellent resistance to cavitation.

- [6.I] Diaphragm Supporting & Guiding
- [6.2] Diaphragm Balancing Chamber
- [6.3] Valve Seat: Full bore, valve port area clear of obstructions; no ribs or stem guides. Flow entrance is vertical to seal disk.
- [6.4] End Connections: Conforms to pressure ratings and standards of: ISO, ANSI, JIS, BS, and others.







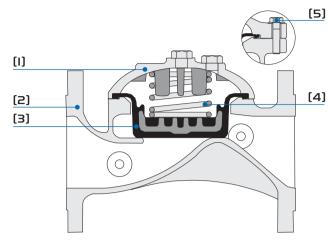
Technical Data

400 Series



Metric

#### **Construction Materials**



Description		GR-400		IR-	400			
Size		DN20-50	DN40-150	DN200	DN250-400	DN50-100		
Pattern		Globe	Globe	Globe	Globe	Angle		
Cover	[1]	Brass	Cast Iron	Cast Iron	Ductile Iron	Cast Iron		
Valve Body	[2]	Brass	Cast Iron <sup>(1)</sup>	Cast Iron(1)	Ductile Iron	Cast Iron		
Diaphragm	[3]	NR with Plastic	NR with Plastic	NR with	n Plastic	NR with Plastic		
Assembly		VRSD <sup>(2)</sup>	VRSD <sup>(2)</sup>	VRS	SD <sup>(2)</sup>	VRSD <sup>(2)</sup>		
Spring	[4]	St. St. 302		Stainless St	eel 302 302			
External Bolts	[5]	St. St. 304		Zinc-Cobalt	Plated Steel			
Coating		Un-Coated	Polyester Green RAL 6017					
Pressure Rating		PN10	PN16					

- (1) DN100 & 150 grooved valves are constructed of Ductile Iron
- (2) Vulcanized Radial Seal Disk

#### **Technical Specifications**

#### **Available Patterns, Size & End Connections**

		GR-400						
Connections	DN20	DN25	DN40	DN50	DN40	DN50	DN65	DN80R
Threaded	G	G	G	G	G	G&A	G&A	G&A
Flanged						G&A	G	G
Grooved						G		

		IR-400											
Connections	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400					
Threaded	G&A												
Flanged	G&A	G&A	G	G	G	G	G	G					
Grooved	G&A	G&A	G										

G = Globe, A = Angle

#### **Connections Standard:**

Flanged: ISO 7005-2 (PN10 & 16) Threaded: Rp ISO 7/1 (BSP.P) or NPT

Grooved: ANSI C606

#### **Operating Pressure Ranges:**

IR-400: 0.5-16 bar

For lower pressure requirements, consult factory

GR-400: 0.5-10 bar

Temperature: Water up to 60°C

#### **Standard Materials:**

- Castings & Forgings:
  - □ Cast Iron to EN 1561
  - □ Ductile Iron to EN 1563
  - Brass
  - □ Plasti: Polyamid 6+30% GF
- Elastomers: NR to EN 681-1
- Coatings: Electrostatic Powder Coating Polyester





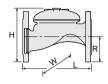
# Dimensions & Weights

400 Series



Metric

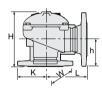
### Globe Pattern



		Flanged											
	Size	DN50	DN65	DN80R	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	
L	(mm)	205	205	210	250	320	415	500	605	725	742	742	
Н	(mm)	155	178	200	210	242	345	430	460	635	655	965	
W	(mm)	155	178	200	200	223	306	365	405	580	587	600	
R	(mm)	78	89	100	100	112	140	170	202	242	260	300	
We	eight (kg)	9	10.5	12.1	19	28	68	125	140	290	358	377	

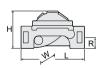
				Threaded			Grooved					
Size		DN40	DN50	DN65	DN80R	DN80	DN50	DN80	DN100	DN150		
L	(mm)	153	180	210	210	255	205	250	320	415		
Н	(mm)	87	114	132	140	165	108	155	191	302		
W	(mm)	98	119	129	129	170	119	170	204	306		
R	(mm)	29	39	45	53	55	31	46	61	85		
Wei	ght (kg)	2	4	5.7	5.8	13	5	10.6	16.2	49		

# **Angle Pattern**



			Thre	aded		Gro	oved	Flanged			
	Size	DN50	DN65	DN80R	DN80	DN80	DN100	DN50	DN80	DN100	
L	(mm)	86	110	110	110	120	160	121	153	160	
Н	(mm)	136	180	178	184	194	223	160	205	223	
W	(mm)	119	131	131	170	170	204	155	200	223	
h	(mm)	61	93	91	80	90	112	83	101	112	
Κ	(mm)	56	66	66	55	45	58	78	100	112	
We	ight (kg)	4.4	5.8	7	11	10	16	9	17	26	

#### Globe Pattern GR-400



	Size	DN20	DN25	DN40	DN50
L	(mm)	112	115	150	180
Н	(mm)	68	70	89	103
W	(mm)	22	23	32	39
R	(mm)	72	72	94	118
Wei	ight (kg)	0.95	0.95	1.5	4

# Control Chamber Displacement Volume (liter)

DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300-400
0.113	0.179	0.291	0.668	1.973	3.858	3.858	13.75

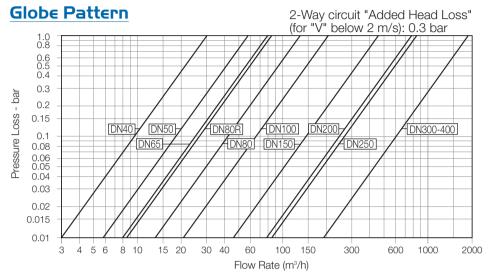


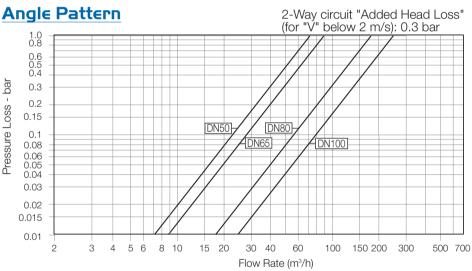


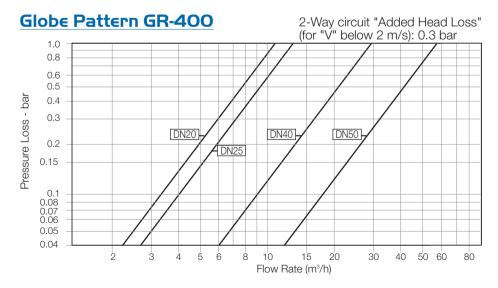
Flow Charts 400 Series



Metric











### Flow Properties

400 Series



#### Metric

		Size	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300-400
Globe Pattern		Kv	57	78	136	204	458	781	829	1,932
		K	3.2	4.2	2.9	4.0	4.0	4.4	3.9	3.6
	u U	Leq - m	9.1	12.1	13.7	14	27.4	45.8	108	57

Valve flow coefficient, Kv or Cv

 $Kv(Cv)=Q\sqrt{\frac{G_f}{\Delta P}}$ 

Where:

Kv = Valve flow coefficient (flow in m³/h at 1bar Diff. Press.) Cv = Valve flow coefficient (flow in gpm at Diff. Press. 1psi)

Q = Flow rate  $(m^3/h; gpm)$ 

 $\Delta P$  = Differential pressure (bar; psi) Gf = Liquid specific gravity (Water = 1.0)

Cv = 1.155 Kv

Flow resistance or Head loss coefficient,

$$K = \Delta H \frac{29}{V^2}$$

Where:

K = Flow resistance or Head loss coefficient (dimensionless)

 $\Delta H = \text{Head loss (m; feet)}$ 

V = Nominal size flow velocity (m/sec; feet/sec.)

g = Acceleration of gravity (9.81 m/sec<sup>2</sup>; 32.18 feet/sec<sup>2</sup>)

Equivalent Pipe Length, Leq

 $Leq = Lk \cdot D$ 

Where:

Leq = Equivalent nominal pipe length (m; feet)

Lk = Equivalent length coefficient for turbulent flow in clean

commercial steel pipe (SCH 40)

D = Nominal pipe diameter (m ; feet)

Note

The Leq values given are for general consideration only.

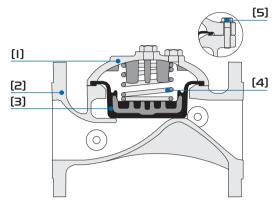




Technical Data 400 Series



#### **Construction Materials**



Description		GR-400		GF	R-400		
Size		3/4-3"	11/2-6"	8"	10-16"	2-4"	
Pattern		Globe	Globe	Globe	Globe	Angle	
Cover	[1]	Brass	Cast Iron	Cast Iron	Ductile Iron	Cast Iron	
Valve Body	[2]	Brass	Cast Iron <sup>(1)</sup>	Cast Iron <sup>(1)</sup>	Ductile Iron	Cast Iron	
Diaphragm Assembly	[3]	NR with Plastic VRSD <sup>(2)</sup>	NR with Plastic VRSD <sup>(2)</sup>	1	ith Cast /RSD <sup>(2)</sup>	NR with Plastic VRSD <sup>(2)</sup>	
Spring	[4]	St. St. 302		Stainless	Steel 302		
External Bolts	[5]	St. St. 304		Zinc-Cobalt	Plated Steel		
Coating	g Un-Coated Polyester Green RAL 6017						
Pressure Rating		150 psi	230 psi				

<sup>(1) 4 &</sup>amp; 6" grooved valves are constructed of Ductile Iron

### **Technical Specifications**

#### **Available Patterns, Size & End Connections**

		GR-400				IR-400	IR-400				
Connections	3/4"	1"	1 1/2"	2"	1 1/2"	2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"R			
Threaded	G	G	G	G	G	G&A	G&A	G&A			
Flanged						G&A	G	G			
Grooved						G					
	IR-400										
				IR-4	400						
Connections	3"	4"	6"	IR-4	400 10"	12"	14"	16"			
Threaded	<b>3"</b> G & A	4**	0		10"			16"			
Threaded Flanged	3	<b>4</b> G & A	G	8"	<b>10</b> "	G	G	G			

G = Globe, A = Angle

#### **Connections Standard:**

Flanged:

■ ANSI B16.42 (Cast Iron)

■ ANSI B16.42 (Ductile Iron)

Threaded: NPT or Rp ISO 7/1 (BSP.P)

Grooved: ANSI C606

#### **Operating Pressure Ranges:**

IR-400: 7-232 psi

For lower pressure requirements, consult factory

GR-400: 7-150 psi

Temperature: Water up to 140°F

### **Standard Materials:**

- Castings & Forgings:
  - □ Cast Iron to ASTM A-126 Class B
  - □ Ductile Iron to ASTM A-536
  - Brass
- □ Plastic: Polyamid 6+30% GF
- Elastomers: NR to ASTM-D-2000
- Coatings: Electrostatic Powder Coating Polyester



<sup>(2)</sup> Vulcanized Radial Seal Disk



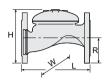
# Dimensions & Weights

400 Series



**English** 

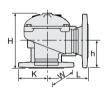
### Globe Pattern



		Flanged												
	Size	2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"R	3"	4"	6"	8"	10"	12"	14"	16"		
L	(inch)	8 <sup>1</sup> / <sub>16</sub>	8 <sup>1</sup> /16	81/4	9 <sup>13</sup> / <sub>16</sub>	12 <sup>5</sup> /8	16 <sup>5</sup> /16	1911/16	23 <sup>13</sup> /16	28 <sup>9</sup> /16	29 <sup>1</sup> / <sub>4</sub>	29 <sup>1</sup> / <sub>4</sub>		
Н	(inch)	6 <sup>1</sup> /8	7	7 <sup>7</sup> /8	8 <sup>1</sup> / <sub>4</sub>	91/2	13 <sup>9</sup> /16	16 <sup>15</sup> /16	18 <sup>1</sup> /8	25	25 <sup>13</sup> /16	38		
W	(inch)	6 <sup>1</sup> /8	7	7 <sup>7</sup> /8	7 <sup>7</sup> /8	83/4	12	14 <sup>3</sup> /8	15 <sup>15</sup> /16	$22^{7}/8$	23 <sup>1</sup> /8	23 <sup>5</sup> /8		
R	(inch)	3 <sup>1</sup> /16	31/2	3 <sup>15</sup> /16	3 <sup>15</sup> /16	41/2	5 <sup>1</sup> / <sub>2</sub>	611/16	7 <sup>15</sup> /16	91/2	10 <sup>1</sup> / <sub>4</sub>	<b>11</b> <sup>13</sup> / <sub>16</sub>		
We	ight (lb)	19.8	23.1	41.9	41.9	61.7	149.9	275.6	308.6	639.3	789.2	831.1		

				Threaded		Grooved				
Size		<b>1</b> <sup>1</sup> / <sub>2</sub> "	2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"R	3"	2"	3"	4"	6"
L	(inch)	6	71/16	81/4	81/4	10	8 <sup>1</sup> / <sub>16</sub>	9 <sup>13</sup> / <sub>16</sub>	12 <sup>5</sup> /8	16 <sup>5</sup> /16
Н	(inch)	3 <sup>3</sup> /8	4 <sup>16</sup> /16	5 <sup>3</sup> /16	5 <sup>1</sup> / <sub>2</sub>	6 <sup>1</sup> / <sub>2</sub>	41/4	6 <sup>1</sup> /16	71/2	15 <sup>7</sup> /8
W	(inch)	37/8	4 <sup>11</sup> /16	5 <sup>1</sup> /16	5 <sup>1</sup> /16	6 <sup>11</sup> /16	4 <sup>11</sup> /16	6 <sup>11</sup> /16	8	12 <sup>1</sup> /16
R	(inch)	1 <sup>1</sup> /8	11/2	1 <sup>13</sup> / <sub>16</sub>	2 <sup>1</sup> / <sub>16</sub>	2 <sup>3</sup> /16	1 <sup>3</sup> / <sub>16</sub>	1 <sup>6</sup> /8	23/8	33/8
Wei	ght (lb)	4.4	8.8	12.6	12.8	28.7	11.0	23.4	35.7	108.0

### **Angle Pattern**



			Thre	aded		Grooved		Flanged		
	Size	2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"R	3"	3"	4"	2"	3"	4"
L	(inch)	3 <sup>3</sup> /8	4 <sup>5</sup> /16	4 <sup>5</sup> /16	4 <sup>3</sup> /8	43/4	6 <sup>5</sup> /16	43/4	6	6 <sup>1</sup> / <sub>4</sub>
Н	(inch)	5 <sup>3</sup> /8	7 <sup>1</sup> / <sub>16</sub>	7	71/4	7 <sup>5</sup> /8	83/4	6 <sup>5</sup> /16	8 <sup>1</sup> / <sub>16</sub>	83/4
W	(inch)	4 <sup>11</sup> / <sub>16</sub>	5 <sup>3</sup> /16	5 <sup>3</sup> /16	6 <sup>11</sup> /16	611/16	8	6 <sup>1</sup> /8	77/8	83/4
h	(inch)	23/8	3 <sup>11</sup> / <sub>16</sub>	3 <sup>9</sup> /16	31/8	39/16	41/2	31/4	4	4 <sup>7</sup> /16
Κ	(inch)	2 <sup>3</sup> /16	2 <sup>5</sup> /8	2 <sup>5</sup> /8	2 <sup>3</sup> /16	13/4	2 <sup>5</sup> /16	3 <sup>1</sup> /16	3 <sup>15</sup> /16	4 <sup>7</sup> /16
Wei	ight (lb)	9.7	12.8	15.4	24.3	22.0	35.3	19.8	37.5	57.3

#### Globe Pattern GR-400



	Size	3/4"	1"	1 <sup>1</sup> / <sub>2</sub> "	2"	
L	(inch) 4 <sup>7</sup> / <sub>16</sub>		41/2	5 <sup>7</sup> /8	71/8	
Н	(inch)	2 <sup>11</sup> /16	23/4	31/2	4 <sup>1</sup> / <sub>16</sub>	
W	(inch)	7/8	<sup>15</sup> /16	1 <sup>1</sup> /4	1 <sup>9</sup> /16	
R	(inch)	2 <sup>13</sup> / <sub>16</sub>	2 <sup>13</sup> / <sub>16</sub>	3 <sup>11</sup> / <sub>16</sub>	4 <sup>5</sup> /8	
Wei	ght (lb)	2.1	2.1	3.3	8.8	

# Control Chamber Displacement Volume (gallons)

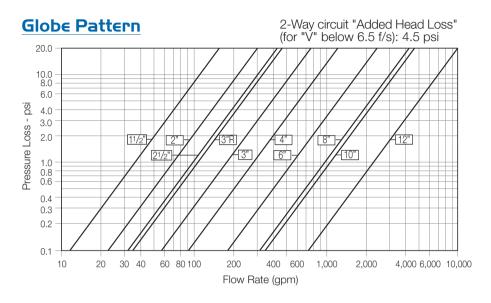
2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"	4"	6"	8	10"	12-16"
0.03	0.05	0.08	0.18	0.52	1.02	1.02	3.63

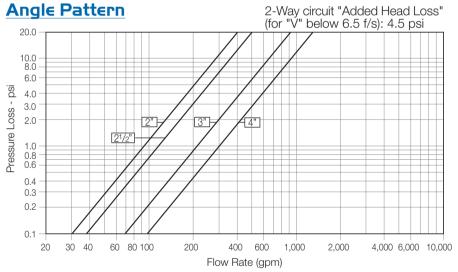


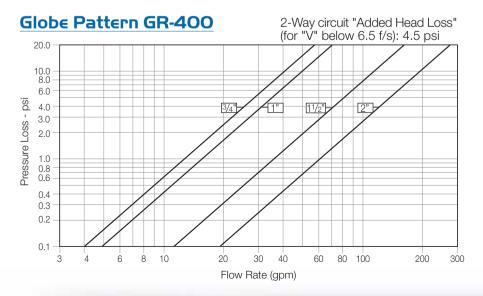


Flow Charts 400 Series













# Flow Properties

400 Series



#### **English**

			2"	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3"	4"	6"	8"	10"	12-16"
Globe		Cv	66	90	157	236	529	902	957	2,231
Pattern		K	3.2	4.2	2.9	4.0	4.0	4.4	3.9	3.6
		Leq - ft	30	40	45	46	90	150	354	187

Valve flow coefficient, Kv or Cv

 $\text{Kv(Cv)=Q }\sqrt{\frac{G_f}{\Delta P}}$ 

Where:

Kv = Valve flow coefficient (flow in m³/h at 1bar\_Diff. Press.)

Cv = Valve flow coefficient (flow in gpm at Diff. Press. 1psi)

 $Q = Flow rate (m^3/h ; gpm)$ 

 $\Delta P$  = Differential pressure (bar; psi)

Gf = Liquid specific gravity (Water = 1.0)

Cv = 1.155 Kv

Flow resistance or Head loss coefficient,

 $K = \Delta H \frac{2g}{V^2}$ 

Where:

K = Flow resistance or Head loss coefficient (dimensionless)

 $\Delta H$  = Head loss (m; feet)

V = Nominal size flow velocity (m/sec; feet/sec.)

g = Acceleration of gravity (9.81 m/sec<sup>2</sup>; 32.18 feet/sec<sup>2</sup>)

Equivalent Pipe Length, Leq

 $Leq = Lk \cdot D$ 

Where:

Leg = Equivalent nominal pipe length (m; feet)

Lk = Equivalent length coefficient for turbulent flow in clean

commercial steel pipe (SCH 40) = Nominal pipe diameter (m; feet)

. . .

D

The Leq values given are for general consideration only.

