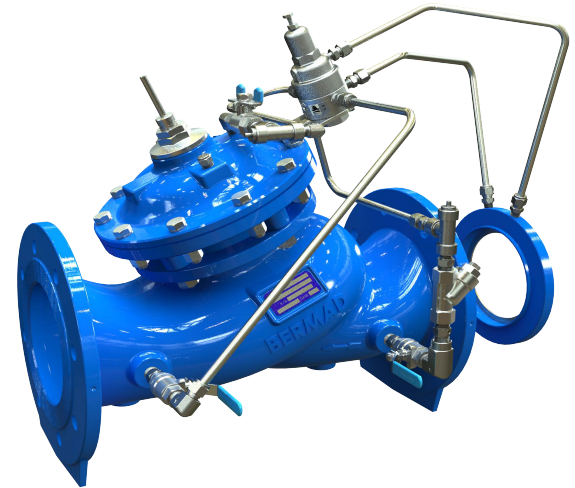


FLOW CONTROL VALVE

Model 770-U EN/ES

Hydraulically operated flow control valve that maintains pre-set maximum flow, regardless of fluctuating demand or varying system pressure.

BERMAD 700 SIGMA EN/ES series valves are hydraulic, oblique pattern, globe valves with a raised seat assembly and double chamber unitized actuator, that can be disassembled from the body as a separate integral unit. The valves hydrodynamic body is designed for unobstructed flow path and provides excellent and highly effective modulation capacity for high differential pressure applications. The valves are available in the standard configuration or with an Independent Check Feature code "2S". The 700 SIGMA EN/ES Valves operate under difficult operation conditions with minimal cavitation and noise. They meet size and dimensions requirements of various standards.



[Click here for control accessories](#)



HOME VIEW

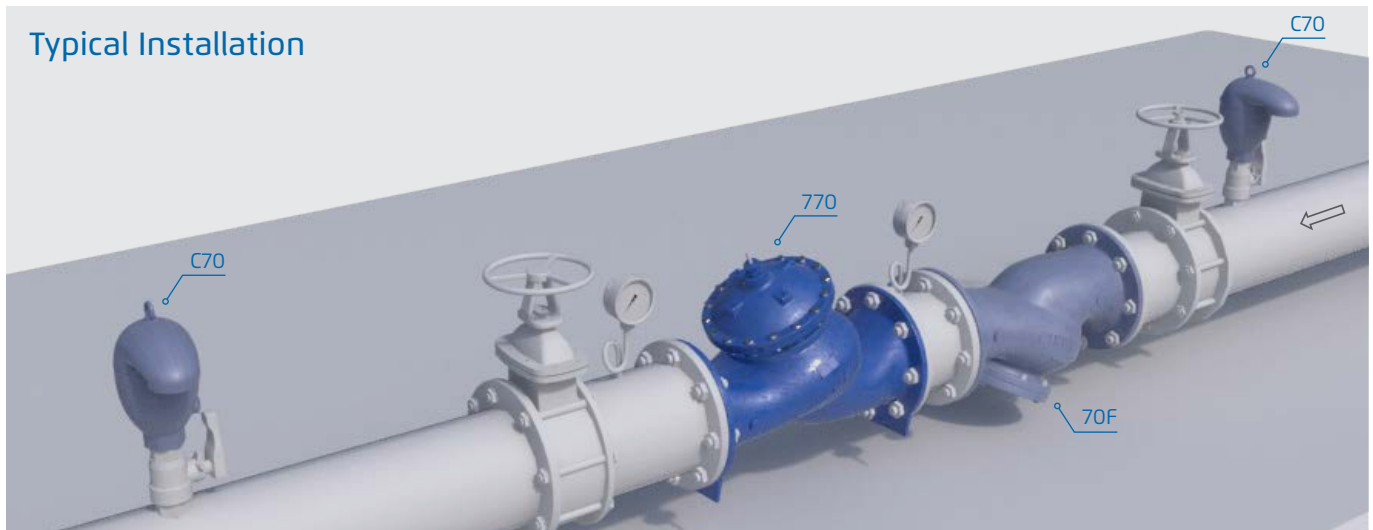
Features and Benefits

- Designed to - stand up to the toughest conditions
 - Excellent anti-cavitation properties
 - Wide flow range
 - High stability and accuracy
 - Drip tight sealing
- Double chamber design
 - Moderated valve reaction
 - Protected diaphragm
 - Optional operation in very low pressure
 - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port Throttling Plug (Optional) - Very stable at low flow
- Compatible with various standards
- High quality materials
- In-line serviceable - Easy maintenance

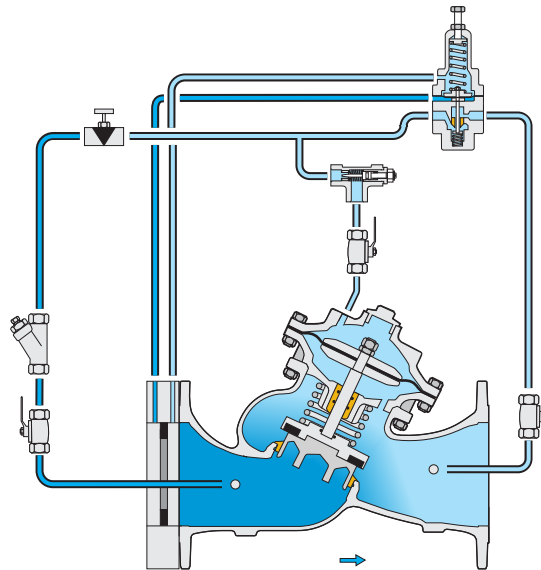
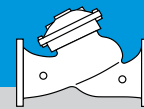
Major Additional Features

- Solenoid control – 770-55-U
 - Solenoid control & check feature – 770-25-U
 - High sensitivity pilot – 770-12-U
 - Pressure Reducing – 772-U
 - Level & flow control valve – 757-U
 - Pump & flow control valve – 747-U
 - Pump circulation & flow control valve – 749-U
 - Electronic control valve – 718-03
 - Independent Check Feature – 770-U-2S
- See relevant BERMAD publications.

Typical Installation



All images in this catalog are for illustration only



This drawing refers to 1½ – 8"; 40-200 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

- Valve Patterns:** "Y" (Globe)
- Size Range:**
- EN Series:** 1½-16"; 40-400 mm
- ES Series:** 2½-24"; 65-600 mm
- Pressure Rating:** 25 bar; 400 psi
- End Connections:** Flanged (all standard)
- Plug Types:** Flat disc, V-port, Cavitation cage
- Temperature Rating:** 60°C; 140°F for Cold water applications
- Optional higher temperature:** Available on request

Standard Materials:

- Body & actuator:** Ductile Iron
- Bolts, nuts & studs:** Stainless Steel
- Internals:** Stainless Steel, Tin Bronze & Coated Steel
- Diaphragm:** Fabric-reinforced synthetic rubber
- Seals:** Synthetic rubber
- Coating:** Dark blue Fusion bonded epoxy

Control System

Standard Materials:

- Accessories:** Stainless Steel, Bronze & Brass
- Tubing:** Stainless Steel or Copper
- Fittings:** Stainless Steel or Brass

Pilot Standard Materials:

- Body:** Stainless Steel, Bronze or Brass
- Elastomers:** Synthetic Rubber
- Spring:** Stainless Steel
- Internals:** Stainless Steel

Pilot Options:

Various pilots and calibration springs are available. Select according to valve size and operating conditions. For more details check pressure reducing pilots product pages.

Orifice Assembly

- Body:** Fusion Bonded Epoxy Steel or Stainless Steel
- Orifice Plate:** Stainless Steel

Notes

- Orifice diameter is calculated for each valve.
- Flow Setting Range: (-)15% & (+)25% from predetermined flow
- Orifice assembly adds 20-25mm ; ¾"-1" to valve length
- The orifice additional head loss is 0.2 bar ; 2.8 psi
- Recommended continuous flow velocity: 0.3-6.0 m/sec ; 1-20 ft/sec
- Minimum operating pressure: 0.7 bar ; 10 psi. For lower pressure requirements consult factory
- Inlet pressure, outlet pressure and flow rate are required for optimal sizing and cavitation analysis
- When minimum head loss is essential and flow velocity is higher than 1.0 m/sec, consider using the Model 770-j equipped with a pitot tube flow sensor and high sensitivity flow pilot #7

