

Pressure Reducing Valve with Check Feature

Model 720-20

- Flow and leakage reduction
- Cavitation damage protection
- Return flow prevention
- Throttling noise reduction
- Burst protection

The Model 720-20 Pressure Reducing Valve with Check Feature is a hydraulically operated, diaphragm actuated control valve that reduces higher upstream pressure to lower constant downstream pressure regardless of fluctuating demand or varying upstream pressure. The check feature prevents reverse flow through the valve.



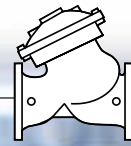
Features and Benefits

- **Line pressure driven** – Independent operation
- **Check feature**
 - Replacing line sized check valve
 - Cost effective pumping
 - One-way zonal back-up
- **In-line serviceable** – Easy maintenance
- **Double chamber design**
 - Moderated valve reaction
 - Protected diaphragm
- **Flexible design** – Easy addition of features
- **Variety of accessories** – Perfect mission matching
- **“Y” or angle, wide body** – Minimized pressure loss
- **Semi-straight flow** – Non-turbulent flow
- **Stainless Steel raised seat** – Cavitation damage resistant
- **Obstacle free, full bore** – Uncompromising reliability
- **V-Port Throttling Plug** – Low flow stability

Major Additional Features

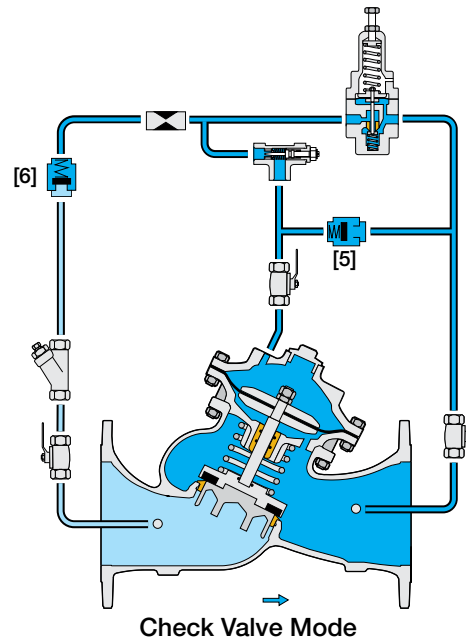
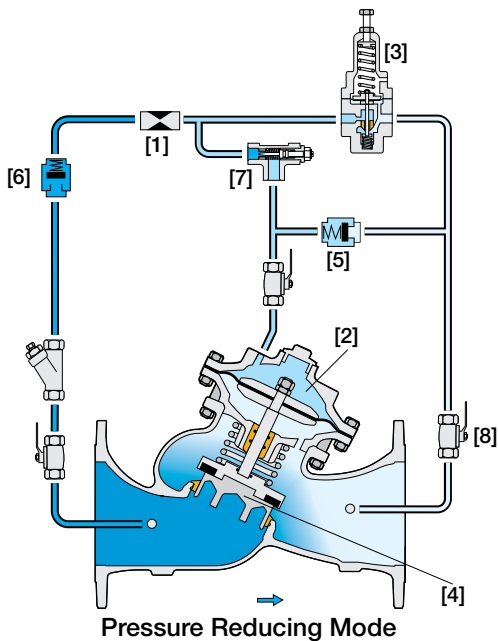
- Pressure management valve – **7PM-20**
- Solenoid control & check valve – **720-25**
- Downstream over pressure guard – **720-20-48**
- High sensitivity pilot – **720-20-12**
- Electrically selected multi-level setting – **720-20-45**
- Electronic multi-level setting, Type 4T – **720-20-4T**
- Automatic regulation override – **720-20-09**

See relevant BERMAD publications.



Operation

The Model 720-20 is a pilot controlled valve equipped with an adjustable, 2-way pressure reducing pilot and two check valves. The restriction [1] continuously allows flow from the valve inlet into the upper control chamber [2]. The pilot [3] senses downstream pressure. Should this pressure rise above pilot setting, the pilot throttles, enabling pressure in the upper control chamber to accumulate, causing the main valve to throttle closed, decreasing downstream pressure to pilot setting. Should downstream pressure fall below pilot setting, the pilot releases accumulated pressure, and the main valve modulates open. The V-Port plug (optional) [4] increases the ratio of flow to stem travel, providing more accurate, stable and smooth regulation. The integral orifice between the lower control chamber and valve outlet moderates valve reactions. Should downstream pressure exceed upstream pressure, check valve [5] allows downstream pressure into the upper control chamber while check valve [6] traps this pressure, together closing the main valve. The one-way flow control needle valve [7] stabilizes the valve's reaction in hard regulation conditions, by restricting the flow out of the control chamber. The downstream cock valve [8] enables manual closing.



Pilot System Specifications

Standard Materials:

Pilot:

Body: Stainless Steel 316 or Bronze
 Elastomers: Synthetic Rubber
 Spring: Galvanized Steel or Stainless Steel

Tubing & Fittings:

Stainless Steel 316 or Copper & Brass

Accessories:

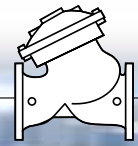
Stainless Steel 316, Brass and Synthetic Rubber Elastomers

Pilot Adjustment Range:

0.5 to 3.0 bar ; 7 to 40 psi
 0.8 to 6.5 bar ; 11 to 95 psi
 1 to 16 bar ; 15 to 230 psi
 5 to 25 bar ; 70 to 360 psi

Notes:

- Inlet pressure, outlet pressure and flow rate are required for optimal sizing and cavitation analysis
- Recommended continuous flow velocity:
0.3-6.0 m/sec ; 1-20 ft/sec
- Minimum operating pressure: 0.7 bar ; 10 psi.
For lower pressure requirements consult factory



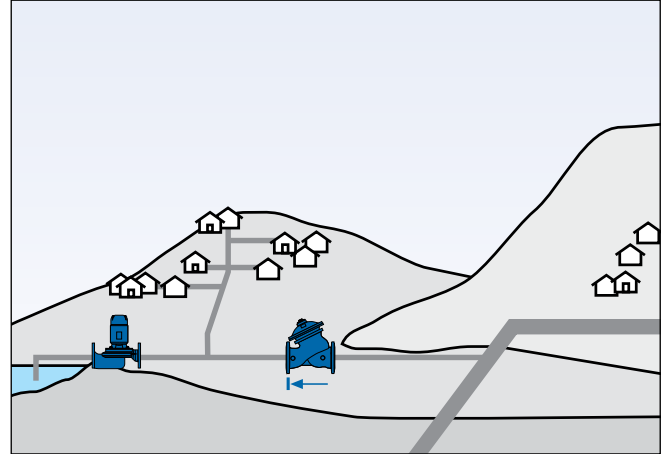
Typical Applications

Cost Effective Pumping

One zone of a distribution network has two supply sources. Setting the Model 720-20 Pressure Reducing Valve with Check Feature slightly higher than pump pressure, ensures pumping only when pressure provided from the network is insufficient.

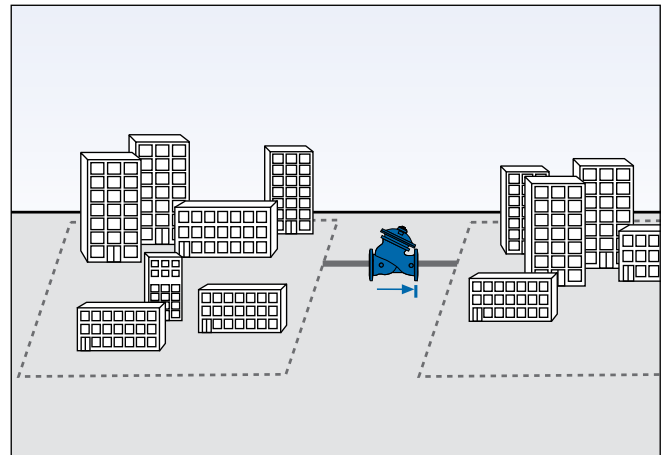
The Model 720-20:

- Protects the zone from excessive network supply pressure
- Saves energy and lowers costs by off-hours pumping



One-Way Zonal Backup

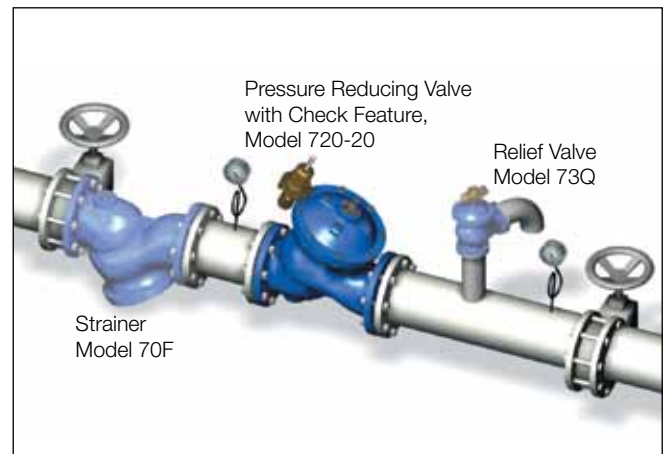
The Model 720-20 Pressure Reducing Valve with Check Feature, installed between two pressure zones, permits one zone to backup pressure supply to another zone while preventing reverse flow.



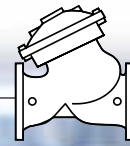
Typical Installation

In addition to the Model 720-20 Pressure Reducing Valve with Check Feature, BERMAD recommends the system also include:

- Strainer Model 70F, preventing debris from damaging valve operation
- Relief Valve Model 73Q, providing:
 - Protection against momentary pressure peaks
 - Visual indication of need for maintenance



For more information on BERMAD Pressure Reducing Systems, see BERMAD publication 720, Pressure Reducing Valve.



Technical Data

Size Range: DN40-900 ; 1/2-36"

End Connections (Pressure Ratings):

Flanged: ISO PN16, PN25 (ANSI Class 150, 300)

Threaded: BSP or NPT

Others: Available on request

Valve Patterns: "Y" (globe) & angle, globe (DN600-900 ; 24"-36")

Working Temperature: Water up to 80°C ; 180°F

Standard Materials:

Body & Actuator: Ductile Iron

Internals: Stainless Steel, Bronze & coated Steel

Diaphragm: Synthetic Rubber Nylon fabric-reinforced

Seals: Synthetic Rubber

Coating: Fusion Bonded Epoxy, RAL 5005 (Blue) approved for drinking water or Electrostatic Polyester Powder

Differential Pressure Calculation

$$\Delta P = \left(\frac{Q}{Kv; Cv} \right)^2$$

ΔP = Differential Pressure for fully open valve (bar; psi)

Q = Flow rate (m³/h; gpm)

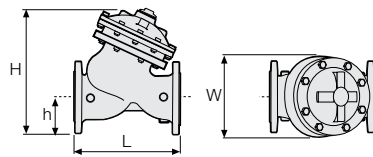
Kv = Metric system - valve flow coefficient
(flow in m³/h at 1 bar ΔP with 15°C water)

Cv = US system - Valve flow coefficient
(flow in gpm at 1 psi ΔP with 60°F water)

$$Cv = 1.155 Kv$$

Flow Data & Dimensions Table

DN / Size		40	1.5"	50	2"	65	2.5"	80	3"	100	4"	150	6"	200	8"	250	10"	300	12"	350	14"	400	16"	450	18"	500	20"																													
Flow Data	700 & 700ES	Kv / Cv - Flat																												54	62	57	66	60	69	65	75	145	167	395	456	610	705	905	1,045	1,520	1,756	-	-	2,250	2,599	-	-	4,070	4,701	
	700 & 700EN	Kv / Cv - V-Port																												46	53	48	56	51	59	55	64	123	142	336	388	519	599	769	888	1,292	1,492	-	-	1,913	2,209	-	-	3,460	3,996	
	700 & 700EN	Kv / Cv - "Y" Flat																												42	49	50	58	55	64	115	133	200	230	460	530	815	940	1,250	1,440	1,850	2,140	1,990	2,300	3,310	3,820	3,430	3,960	3,550	4,100	
700-ES	PN16; 25	Kv / Cv - "Y" V-Port																												36	41	43	49	47	54	98	113	170	200	391	450	693	800	1,063	1,230	1,573	1,820	1,692	1,950	2,814	3,250	2,916	3,370	3,018	3,490	
		L (mm / inch)																												230	9.1	230	9.1	290	11.4	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	1,100	43.3	-	-	1,250	49.2	
		W (mm / inch)																												150	5.9	165	6.5	185	7.3	200	7.9	235	9.3	300	11.8	360	14.2	425	16.7	530	20.9	-	-	626	24.6	-	-	838	33	
		h (mm / inch)																												80	3.1	90	3.5	100	3.9	105	4.1	125	4.9	155	6.1	190	7.5	220	8.7	250	9.8	-	-	320	12.6	-	-	385	15.2	
		H (mm / inch)																												240	9.4	250	9.8	250	9.8	260	10.2	320	12.6	420	16.5	510	20.1	605	23.8	725	28.5	-	-	895	35.2	-	-	1,185	46.7	
Weight (Kg/lb)																												10	22	10.8	23.8	13.2	29	15	33	26	57.2	55	121	95	209	148	326	255	561	-	-	437	960	-	-	1,061	2,334			
700-EN	PN16; 25	L (mm / inch)																												-	-	-	-	-	-	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	-	-	-	-	-	-	
		W (mm / inch)																												-	-	-	-	-	-	200	7.9	235	9.3	320	12.6	390	15.4	480	18.9	550	21.7	-	-	-	-	-	-	-	-	-
		h (mm / inch)																												-	-	-	-	-	-	100	3.9	118	4.6	150	5.9	180	7.1	213	8.4	243	9.6	-	-	-	-	-	-	-	-	-
		H (mm / inch)																												-	-	-	-	-	-	305	12	369	14.5	500	19.7	592	23.3	733	28.9	841	33.1	-	-	-	-	-	-	-	-	-
		Weight (Kg/lb)																												-	-	-	-	-	-	21	46.2	31	68.2	70	154	115	253	198	436	337	741	-	-	-	-	-	-	-	-	-
700 Flanged	"Y" PN16 Class 150	L (mm / inch)																												205	8.1	210	8.3	222	8.7	250	9.8	320	12.6	415	16.3	500	19.7	605	23.8	725	28.5	733	28.9	990	39	1,000	39.4	1,100	43.3	
		W (mm / inch)																												155	6.1	165	6.5	178	7	200	7.9	223	8.8	320	12.6	390	15.4	480	18.9	550	21.7	550	21.7	740	29.1	740	29.1	740	29.1	
		h (mm / inch)																												78	3.1	83	3.3	95	3.7	100	3.9	115	4.5	143	5.6	172	6.8	204	8	242	9.5	268	10.6	300	11.8	319	12.6	358	14.1	
		H (mm / inch)																												239	9.4	244	9.6	257	10.1	305	12	366	14.4	492	19.4	584	23	724	28.5	840	33.1	866	34.1	1,108	43.6	1,127	44.4	1,167	45.9	
		Weight (Kg/lb)																												9.1	20	10.6	23	13	29	22	49	37	82	75	165	125	276	217	478	370	816	381	840	846	1,865	945	2,083	962	2,121	
	"Y" PN25 Class 300	L (mm / inch)																												205	8.1	210	8.3	222	8.7	264	10.4	335	13.2	433	17	524	20.6	637	25.1	762	30	767	30.2	1,024	40.3	1,030	40.6	1,136	44.7	
		W (mm / inch)																												155	6.1	165	6.5	185	7.3	207	8.1	250	9.8	320	12.6	390	15.4	480	18.9	550	21.7	570	22.4	740	29.1	740	29.1	750	29.5	
		h (mm / inch)																												78	3.1	83	3.3	95	3.7	105	4.1	127	5	159	6.3	191	7.5	223	8.8	261	10.3	295	11.6	325	12.8	357	14.1	389	15.3	
		H (mm / inch)																												239	9.4	244	9.6	257	10.1	314	12.4	378	14.9	508	20	602	23.7	742	29.2	859	33.8	893	35.2	1,133	44.6	1,165	45.9	1,197	47.1	
		Weight (Kg/lb)																												10	22	12.2	27	15	33	25	55	43	95	85	187	146	322	245	540	410	904	434	957	900	1,984	967	2,132	986	2,174	
700 Threaded	Angle PN16; 25 Class 150; 300	L (mm / inch)																												155	6.1	155	6.1	212	8.3	250	9.8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
		W (mm / inch)																												122	4.8	122	4.8	122	4.8	163	6.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		h (mm / inch)																												40	1.6	40	1.6	48	1.9	56	2.2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		H (mm / inch)																												201	7.9	202	8	209	8.2	264	10.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		Weight (Kg/lb)																												5.5	12	5.5	12	8	18	17	37	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		L (mm / inch)																												-	-	121	4.8	140	5.5	159	6.3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
		W (mm / inch)																												-	-	122	4.8	122	4.8	163	6.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
R (mm / inch)																												-	-	40	1.6	48	1.9	55	2.2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
h (mm / inch)																												-	-	83	3.3	102	4	115	4.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
H (mm / inch)																												-	-	225	8.9	242	9.5	294	11.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
Weight (Kg/lb)																												-	-	5.5	12	7	15	15	33	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			



Specify when ordering:

- Size
- Main model
- Additional features
- Pattern
- Body material
- End connection
- Coating
- Voltage & main valve position
- Tubing & Fittings materials
- Operational data (according to model)
- Pressure data
- Flow data
- Reservoir level data
- Settings

* Use BERMAD's Waterworks Ordering Guide

DN / Size		600	24"	700	28"	750	30"	800	32"	900	36"
Globe PN16 Class 150	L (mm / inch)	1,450	57.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
	W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
	h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
	H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
	Weight (Kg/lb)	3,250	7,150	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9,350
Globe PN25 Class 300	L (mm / inch)	1,500	59.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
	W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
	h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
	H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
	Weight (Kg/lb)	3,500	7,700	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9,370

