



## PRESSURE RELIEF / SUSTAINING VALVE

### Model BC-730-P

Pressure relief/sustaining hydraulically operated control valve that can fulfill either of two separate functions: When installed in-line, it sustains minimum pre-set, upstream (back) pressure regardless of fluctuating flow or varying downstream pressure. When installed as a "branched from the line" circulation valve it relieves excessive line pressure when above maximum pre-set.

BERMAD 700 series valves are globe style control valves available in either standard Y (oblique) or angle pattern configurations. They have a full bore hydrodynamic body providing an unobstructed flow path, with a seat assembly and double chamber unitized actuator that can be removed from the body as a separate integral unit.



The BERMAD BC-730-P As a pressure sustaining valve that recycles water back to the reservoir at stagnate pump operation, it will remain close when raiser pressure is normal. In an event where the pump works at low flows and high head, the BC-730-P will open to allow sufficient water circulation and pump cooling.

Also featured is the BC-740-P Active-Check Valve that coordinates start / stop functions simultaneously with the pump controller and the BC-735-55-P Surge Anticipating Valve; Will pre-active electrically open to relieve spikes in excess pressure case of power failure and surges.

### Typical Application

- Protection from the effects of bursts and extreme pressure in buildings potable water systems
- High pressure safety relief valve in potable water pressure reduction systems
- Pressure sustaining control of buildings reservoir filling systems such as: basement, roof-top, pressure breaking and emergency tanks, where the supply line also feeds additional high priority users
- As a safety device for pumping stations temporarily operated out of their regular regime, where stable and constant pressure relief is required



## Features and Benefits

- High Quality Construction Materials – Reliable, resilient and long lasting operation
- Robust Design – Suitable for constant, intense operation
- In-Line Serviceable – Quick and easy maintenance and service
- Line Pressure Driven – Independent operation, no external power needed
- Unitized Actuator Assembly – Minimal downtime
- 2-Way Control Loop – Immediate, accurate response to sudden system variations
- Adjustable Pilot – Easy field pressure setting and calibration
- Hydrodynamic Body with Unobstructed Flow Path – Minimal noise and cavitation damage
- Protected Diaphragm – Minimizes chance of damage caused by debris in the pipeline

## Technical Data

**End Connections:** Grooved, Flanged, Threaded  
**Pressure Rating:** 250, 400 psi; PN16, 25  
**Valve Pattern:** Y (Oblique) and Angle  
**Working Temperature:** Water up to 140°F; 60°C

## Main Valve Materials:

**Body, Cover and Partition:**  
**Standard:** Ductile Iron  
**Optional:** Stainless Steel 316  
**Internals:** Stainless Steel, Bronze and Coated Steel  
**Control Accessories:** Stainless Steel 316 / Bronze and Brass  
**Tubing & Fittings:** Stainless Steel 316 / Copper and Brass / Reinforced Nylon and Brass  
**Diaphragm:** EPDM, Nylon Fabric-Reinforced  
**O-Rings:** EPDM  
**Seal:** NBR  
**Coating:** Blue Fusion bonded epoxy

## How to Order

Please Specify the requested valve in the following sequence:

	Size	Model	Approval Group	End Connections & Pressure Rating				
BC		730						
Buildings And Construction	1½"			Potable Water				
	2"			P1	Grooved	ANSI C606	VI	
	2½"					BS 1378	VB	
	3"					ISO-16	16	
	4"				Flanged	ABNT16	B6	
	6"					ANSI150	A5	
	8"					JIS-16	J6	
	10"			Threaded	BSP	BP		
	12"				NPT	NP		
	Larger sizes available on request					250-400 PSI / PN25		
				P3	Grooved	ANSI C606	V2	
						BS 1378	VD	
	ISO-25	Z5						
	Flanged		ABNT25	B2				
			ANSI300	A3				
	Threaded		BSP	PH				
			NPT	NH				
			P2					
			P0					
			AS 5081					
			WATER MARK					
			Unregistered					



NSF 61/372  
USA



WRAS  
UK



DVGW  
Germany



ACS  
France



GOST  
Russia



BELGAQUA  
Belgium



AS 5081  
Australia



Watermark  
Australia



PZH  
Poland



Bulgarcontrola  
Bulgaria



SVGW  
Switzerland



ISO 9001 - 2008