

Pressure Reducing Valve

WW-720

- Flow and leakage reduction
- Cavitation damage protection
- Throttling noise reduction
- Burst protection
- System maintenance savings

The Model 720 Pressure Reducing Valve is a hydraulically operated, diaphragm actuated control valve that reduces higher upstream pressure to lower constant downstream pressure regardless of fluctuating demand or varying upstream pressure.



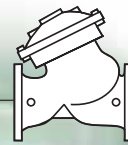
Features and Benefits

- **Line pressure driven** – Independent operation
- **In-line serviceable** – Easy maintenance
- **Double chamber design**
 - Moderated valve reaction
 - Protected diaphragm
- **Flexible design** – Easy addition of features
- **Variety of accessories** – Perfect mission matching
- **"Y" or angle, wide body** – Minimized pressure loss
- **Semi-straight flow** – Non-turbulent flow
- **Stainless Steel raised seat** – Cavitation damage resistant
- **Obstacle free, full bore** – Uncompromising reliability
- **V-Port Throttling Plug** – Low flow stability

Major Additional Features

- UL Listed for fire protection – **FP-720-UL**
- Solenoid control – **720-55**
- Check valve – **720-20**
- Solenoid control & check valve – **720-25**
- Proportional – **720-PD**
- Automatic regulation override – **720-09**
- High sensitivity pilot – **720-12**
- Emergency pressure reducing valve – **720-PD-59**
- Downstream over pressure guard – **720-48**
- Electrically selected multi-level setting – **720-45**
- Electronic multi-level setting, Type 4T – **720-4T**
- Electronic pressure reducing valve – **728-03**

See relevant BERMAD publications.



Operation

The Model 720 is a pilot controlled valve equipped with an adjustable, 2-Way pressure reducing pilot.

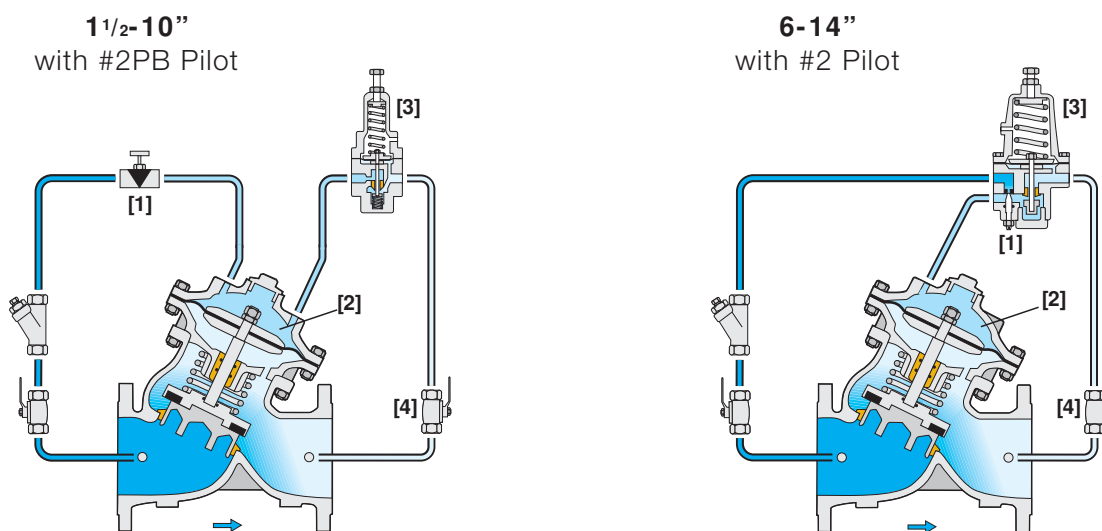
The needle valve [1] continuously allows flow from the valve inlet into the upper control chamber [2]. The pilot [3] senses downstream pressure.

Should this pressure rise above pilot setting, the pilot throttles, enabling pressure in the upper control chamber to accumulate, causing the main valve to throttle closed, decreasing downstream pressure to pilot setting.

Should downstream pressure fall below pilot setting, the pilot releases accumulated pressure, and the main valve modulates open.

The integral orifice between the lower control chamber and valve outlet moderates valve reactions.

The needle valve controls the closing speed. The downstream cock valve [4] enables manual closing.



Note: For 16" and larger valves, see "Pilot Valve Selection" table at the last page.

Engineer Specifications

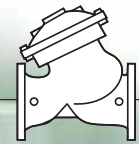
The Pressure Reducing Valve shall reduce higher upstream pressure to lower preset downstream pressure regardless of fluctuating demand or varying upstream pressure.

Main Valve: The main valve shall be a center guided, diaphragm actuated globe valve of either oblique (Y) or angle pattern design. The body shall have a replaceable, raised, stainless steel seat ring. The valve shall have an unobstructed flow path, with no stem guides, bearings, or supporting ribs. The body and cover shall be ductile iron. All external bolts, nuts, and studs shall be Duplex® coated. All valve components shall be accessible and serviceable without removing the valve from the pipeline.

Actuator: The actuator assembly shall be double chambered with an inherent separating partition between the lower surface of the diaphragm and the main valve. The entire actuator assembly (seal disk to top cover) shall be removable from the valve as an integral unit. The stainless steel valve shaft shall be center guided by a bearing in the separating partition. The replaceable radial seal disk shall include a resilient seal and shall be capable of accepting a V-Port Throttling Plug by bolting.

Control System: The control system shall consist of a 2-Way adjustable, direct acting, pressure reducing pilot valve, a needle valve, isolating cock valves, and a filter. All fittings shall be forged brass or stainless steel. The assembled valve shall be hydraulically tested and factory adjusted to customer requirements.

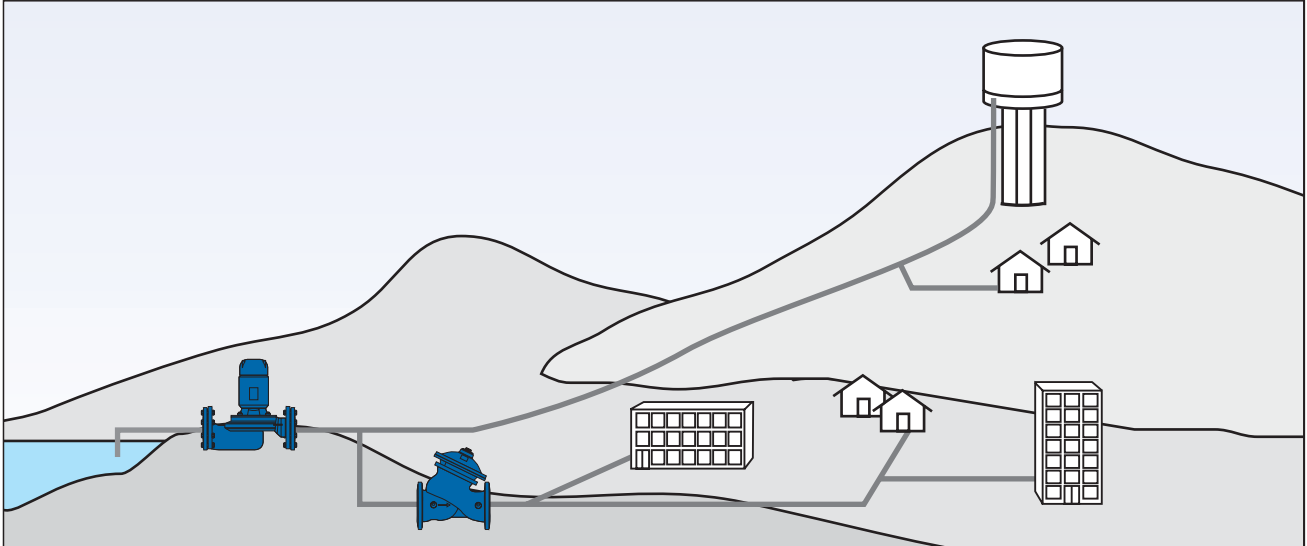
Quality Assurance: The valve manufacturer shall be certified according to the ISO 9001 Quality Assurance Standard. The main valve shall be certified as a complete drinking water valve according to NSF, WRAS, and other recognized standards.



Typical Applications

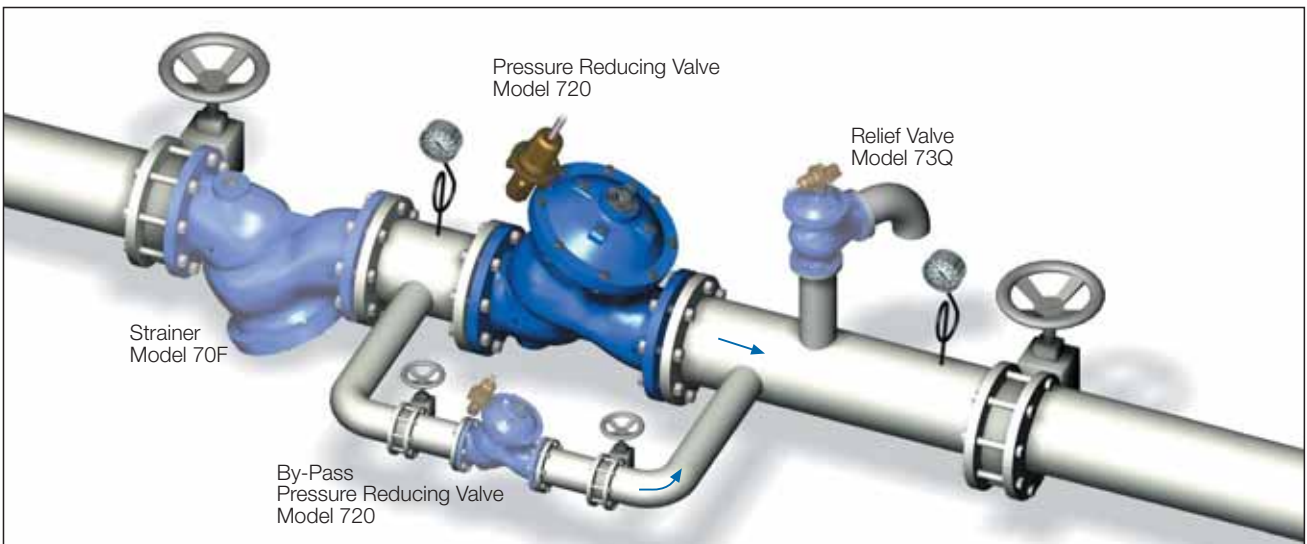
Pressure Reducing System for Municipal Networks

Network design requires establishing various pressure zones due to topography, distances, demands, energy costs, reservoir availability, etc.



The pump supplies water to the network and to the reservoir. System pressure is too high for the residential neighborhood, requiring a pressure reducing system.

Pressure Reducing System – Typical Installation



In addition to the **Model 720 Pressure Reducing Valve**, BERMAD recommends that the system also include:

- **Strainer Model 70F** prevents debris from damaging valve operation
- **Relief Valve Model 73Q** provides:
 - Protection against momentary pressure peaks
 - Visual indication of need for maintenance
- **By-Pass Pressure Reducing Valve** saves on maintenance costs. The larger (more costly to maintain) valve operates during peak demand. The smaller by-pass valve cuts operating hours of the larger valve, achieving greater return on investment.

For high differential pressure systems, see BERMAD publication 720-PD Proportional Pressure Reducing Valve.

For high pressure systems, see BERMAD publication 820 Piston Actuated Pressure Reducing Valve.



WW-720

For full technical details, refer to Engineering Section.

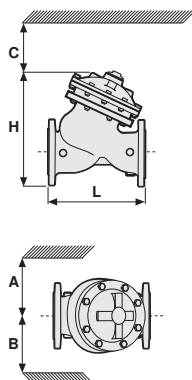
WW-700 Series

Pressure Reducing

Technical Data

Dimensions and Weights

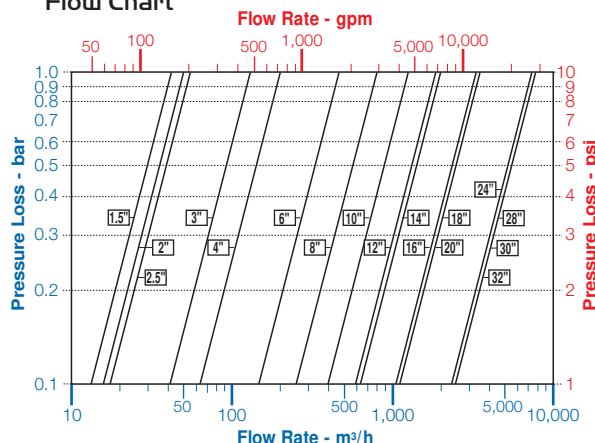
Size		A, B		C		L		H		Weight	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	kg	lbs
40	1 1/2"	350	14	180	7	205	8.1	239	9.4	9.1	20
50	2	350	14	180	7	210	8.3	244	9.6	10.6	23
65	2 1/2"	350	14	180	7	222	8.7	257	10.1	13	29
80	3"	370	15	230	9	250	9.8	305	12.0	22	49
100	4"	395	16	275	11	320	12.6	366	14.4	37	82
150	6"	430	17	385	15	415	16.3	492	19.4	75	165
200	8"	475	19	460	18	500	19.7	584	23.0	125	276
250	10"	520	21	560	23	605	23.8	724	28.5	217	478
300	12"	545	22	685	27	725	28.5	840	33.1	370	816
350	14"	545	22	685	27	733	28.9	866	34.1	381	840
400	16"	645	26	965	38	990	39.0	1108	43.6	846	1865
450	18"	645	26	965	38	1000	39.4	1127	44.4	945	2083
500	20"	645	26	965	38	1100	43.3	1167	45.9	962	2121



Data is for Y-pattern, flanged, PN16 valves
Weight is for PN16 basic valves
"C" enables removing the actuator in one unit
"L", ISO standard lengths available

For more dimensions and weights tables, refer to Engineering Section

Flow Chart



Data is for Y-pattern, flat disk valves
For more flow charts, refer to Engineering Section

Main Valve

Valve Patterns: "Y" (globe) & angle

Size Range: 1 1/2"-32" (40-800 mm)

End Connections (Pressure Ratings):

Flanged: ISO PN16, PN25

(ANSI Class 150, 300)

Threaded: BSP or NPT

Others: Available on request

Working Temperature:

Water up to 80°C (180°F)

Standard Materials:

Body & Actuator: Ductile Iron

Internals:

Stainless Steel, Bronze & coated Steel

Diaphragm:

NBR Nylon fabric-reinforced

Seals: NBR

Coating:

Fusion Bonded Epoxy, RAL 5005 (Blue)

NSF & WRAS approved or Electrostatic

Polyester Powder, RAL 6017 (Green)

Control System

Standard Materials:

Accessories:

Bronze, Brass, Stainless Steel & NBR

Tubing: Copper or Stainless Steel

Fittings: Forged Brass or Stainless Steel

Pilot Standard Materials:

Body: Brass, Bronze or Stainless Steel

Elastomers: NBR

Springs: Galvanized Steel or Stainless Steel

Internals: Stainless Steel

Pilot Valve Selection

Valve Size	Pilot Setting (bar)	Pilot Type		
		#2PB	#2	#2HC
1 1/2"-10"	<15	■		
40-250 mm	>15		●	
6-14"	<15		■	
150-350 mm	>15		●	
16-32"	<15			■
400-800 mm	>15			●

■ Standard model ● with high pressure setting kit

How to Order

Please specify the requested valve in the following sequence: (for more options, refer to Ordering Guide)

Sector	Size	Primary Feature	Additional Feature	Pattern	Body Material	End Connections	Coating	Voltage & Position	Tubing & Fittings	Additional Attributes
WW	6"	720	00	Y	C	16	EB	-	CB	VI
Waterworks	1 1/2 - 32"	Pressure Reducing		Oblique (up to 20") Angle (up to 18") A Globe (24-32" only) G	Ductile Iron Standard C Cast Steel S St. Steel 316 N Nickel Alumin. Bronze U	Epoxy FB Blue Polyester Green Polyester Blue Uncoated	EB PG PB UC		Copper Tubing & Brass Fittings Plastic Tubing & Brass Fittings St. St. 316 Tubing & Fittings	CB PB NN
No Additional Feature			00							
Closing and Opening Speed Control			03							
Automatic Regulation Override			09							
High sensitivity pilot			12							
Check Valve			20							
Solenoid Controlled & Check Valve			25							
Multi-Setting Levels - Electrically Selected			45							
Downstream Over Pressure Guard			48							
Hydraulic Control			50							
Solenoid Controlled			55							
Electric Override			59							
Multiple choices permitted										
						24VAC/50Hz - N.C. 24VAC/50Hz - N.O. 24VDC - N.C. 24VDC - N.O. 24VDC - L.P. 220VAC/50-60Hz N.C. 220VAC/50-60Hz N.O.	4AC 4AO 4DC 4DO 4DP 2AC 2AO			
									Valve Position Indicator V-Port Throttling Plug Large Control Filter Electric Limit Switch 3-Way Control Loop Valve Position Transmitter St. St. 316 Control Accessories St. St. 316 Internal Trim (Closure & Seat) St. St. 316 Actuator Internal Assembly Delrin Bearing Viton Elastomers for Seals & Diaphragm Pressure Gauge	I V F S X Q N T D R E 6
										Multiple choices permitted



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